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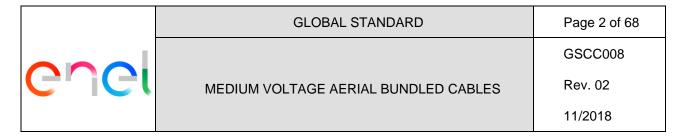
## **MV AERIAL BUNDLED CABLES**

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Revision	Data	List of modifications
00	23/10/2017	First emission
01	15/01/2018	Amendment outer sheath compound
02	11//2018	Country codes included in the Common list Local section D amendment (Copper wires screen designation)



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#### 1 SCOPE

The aim of this document is to provide technical requirements for the supply of MV aerial cables bundled around a cable messenger to be used in the distribution networks of Enel Group Distribution Companies, listed below:

Codensa	Colombia
Enel distribución Perú	Perú
Edesur	Argentina
e-distributie Banat	Romania
e-distributie Dobrogea	Romania
e-distributie Muntenia	Romania
e-distribuzione	Italy
Endesa Distribución Eléctrica	Spain
Enel distribución Chile	Chile
Enel Distribuição Ceará	Brazil
Enel Distribuição Rio	Brazil
Enel Distribuição Goiás	Brazil

This standard specifies the construction, dimensions and test requirements that must be accomplished by medium voltage aerial bundled cables with rated voltage Uo/U (Umax) = 8,7/15(17,5) kV, 12/20(24) kV, 15/25 (31), 18/30(36) kV and 20/34,5(37,95) to be used in distribution systems by the utilities mentioned above. This standard replaces all the local standards used up to now by all the Distribution Companies, as long as local regulation allows it.

#### 2 LIST OF COMPONENTS

The list of components with the main requirements, which is an integral part of the present document, is reported in the common list attached.

### 3 REFERENCE LAWS AND STANDARDS

The list of reference laws and standards are mentioned below in this document.

#### 3.1 Laws

See Local Sections.

#### 3.2 European & International Standards

• EN 50189 "Conductors for overhead lines. Zinc coated steel wires".

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- EN 50399 "Common test methods for cables under fire conditions Heat release and smoke production measurement on cables during flame spread test - Test apparatus, procedures, results".
- EN 50575 "Power, control and communication cables Cables for general applications in construction works subject to reaction to fire requirements".
- EN 13501-6 "Fire classification of construction products and building elements Part 6: Classification using data from reaction to fire tests on electric cables".
- HD 605 S2 "Electric cables Additional test methods".
- HD620 S2 "Distribution cables with extruded insulation for rated voltages from 3,6/6 (7,2) kV up to and including 20,8/36 (42) kV.
- IEC 60228 "Conductors of insulated cables".
- IEC 60230 "Impulse tests on cables and their accessories".
- IEC 60332-1-2 "Tests on electric and optical fibre cables under fire conditions Part 1-2: Test for vertical flame propagation for a single insulated wire or cable - Procedure for 1 kW pre-mixed flame"
- IEC 60502-2 "Power cables with extruded insulation and their accessories for rated voltages from 1 kV (Um = 1,2 kV) up to 30 kV (Um = 36 kV) - Part 2: Cables for rated voltages from 6 kV (Um = 7,2 kV) up to 30 kV (Um = 36 kV)".
- IEC 60754-1 "Test on gases evolved during combustion of materials from cables Part 1: Determination of the halogen acid gas content".
- IEC 60754-2 "Test on gases evolved during combustion of materials from cables Part 2: Determination of acidity (by pH measurement) and conductivity".
- IEC 60811-100 "Electric and optical fibre cables Test methods for non-metallic materials Part 100: General".
- IEC 60811-201 "Electric and optical fibre cables Test methods for non-metallic materials Part 201: General tests Measurement of insulation thickness".
- IEC 60811-202: "Electric and optical fibre cables Test methods for non-metallic materials Part 202: General tests Measurement of thickness of non-metallic sheath".
- IEC 60811-401 "Electric and optical fibre cables Test methods for non-metallic materials Part 401: Miscellaneous tests Thermal ageing methods Ageing in an air oven".
- IEC 60811-402 "Electric and optical fibre cables Test methods for non-metallic materials Part 402: Miscellaneous tests Water absorption tests".

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- IEC 60811-406 "Electric and optical fibre cables Test methods for non-metallic materials Part 406:
   Miscellaneous tests Resistance to stress cracking of polyethylene and polypropylene compounds".
- IEC 60811-412 "Electric and optical fibre cables Test methods for non-metallic materials Part 412:
   Miscellaneous tests Thermal ageing methods Ageing in an air bomb"
- IEC 60811-501 "Electric and optical fibre cables Test methods for non-metallic materials Part 501: Mechanical tests - Tests for determining the mechanical properties of insulating and sheathing compounds".
- IEC 60811-502: "Electric and optical fibre cables Test methods for non-metallic materials Part 502: Mechanical tests Shrinkage test for insulations".
- IEC 60811-503 "Electric and optical fibre cables Test methods for non-metallic materials Part 503:
   Mechanical tests Shrinkage test for sheaths".
- IEC 60811-505: "Electric and optical fibre cables Test methods for non-metallic materials Part 505: Mechanical tests Elongation at low temperature for insulations and sheaths".
- IEC 60811-507: "Electric and optical fibre cables Test methods for non-metallic materials Part 507: Mechanical tests Hot set test for cross-linked materials".
- IEC 60811-508: "Electric and optical fibre cables Test methods for non-metallic materials Part 508: Mechanical tests Pressure test at high temperature for insulation and sheaths".
- IEC 60811-509: "Electric and optical fibre cables Test methods for non-metallic materials Part 509: Mechanical tests - Test for resistance of insulations and sheaths to cracking (heat shock test)".
- IEC 60811-510 "Electric and optical fibre cables Test methods for non-metallic materials Part 510:
   Mechanical tests Methods specific to polyethylene and polypropylene compounds Wrapping test after thermal ageing in air".
- IEC 60811-511 "Electric and optical fibre cables Test methods for non-metallic materials Part 511: Mechanical tests Measurement of the melt flow index of polyethylene compounds".
- IEC 60811-605 "Electric and optical fibre cables Test methods for non-metallic materials Part 605: Physical tests - Measurement of carbon black and/or mineral filler in polyethylene compounds".
- IEC 60811-606 "Electric and optical fibre cables Test methods for non-metallic materials Part 606:
   Physical tests Methods for determining the density".
- IEC 60811-607 "Electric and optical fibre cables Test methods for non-metallic materials Part 607:
   Physical tests Test for the assessment of carbon black dispersion in polyethylene and polypropylene".
- IEC 60885-2 "Electrical test methods for electric cables -- Part 2: Partial discharge tests".

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- IEC 60885-3 "Electrical test methods for electric cables. Part 3: Test methods for partial discharge measurements on lengths of extruded power cables".
- IEC 61034-2 "Measurement of smoke density of cables burning under defined conditions -- Part
   2: Test procedure and requirements".
- IEC 61232 "Aluminum-clad steel wires for electrical purposes".
- IEC 62230 "Electric cables Spark-test method".
- ISO 2859-1 "Sampling procedures for inspection by attributes -- Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection".

#### 3.3 Local Standards

See Local Section.

#### 3.4 Replaced Local Standards

See Local Section.

#### 4 CABLES CLASSIFICATION

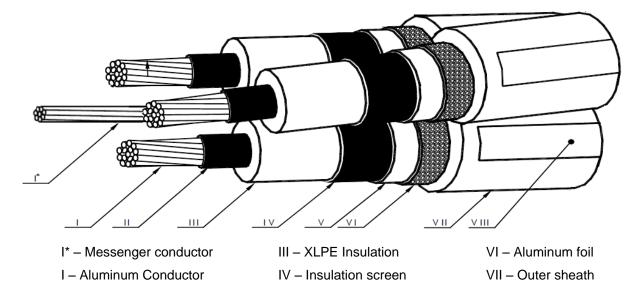
In Table 1 a general description of types of cables depicted in this standard are summarized. Detailed characteristics are described in section 5.

TYPE	DESCRIPTION
	Three single cores cables, with aluminum conductor, cross-linked polyethylene insulation,
1	laminated aluminum foil earth screen and polyolefin (polyethylene) outer sheath bundled around
	an alumoweld or galvanized steel conductor sheathed (if required) with cross-linked polyethylene.
	Three single cores cables, with aluminum conductor, cross-linked polyethylene insulation, copper
II	wires earth screen and polyolefin (polyethylene) outer sheath bundled around an alumoweld or
	galvanized steel conductor sheathed (if required) with cross-linked polyethylene.

Table 1 Type of cables

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Typical lay-out of Type I and Type II cables are shown in Figure 1 and Figure II.



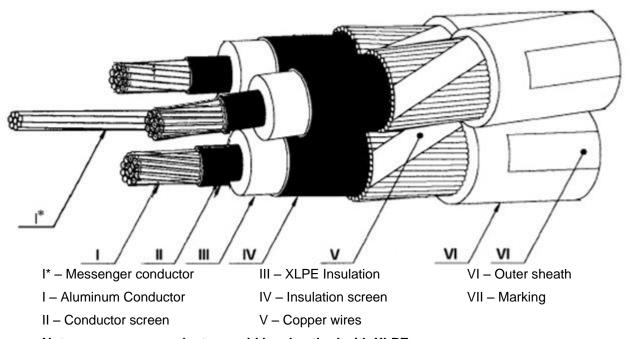
Note: messenger conductor could be sheathed with XLPE

II - Conductor screen

Figure 1 Type I cable lay-out

V - Longitudinal watertightness

VIII - Marking



Note: messenger conductor could be sheathed with XLPE.

Figure 2 Type II cable lay-out

Note: Figures are for illustrative purposes only.

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#### 5 DESIGN AND MANUFACTURE

#### 5.1 Conductor

The aluminum conductors shall be stranded compacted circular class 2, complying all the features specified herein and in standard IEC 60228. Conductor material shall be AAC-1350 i.e. 99,5% aluminum content. In Table 2 aluminum conductors for cables specified in this document are depicted.

Nominal cross-	Minimum			Maximum resistance of
section [mm²]	number of wires	Minimum	Maximum	conductor at 20°C [Ω/km]
35	6	6,6	7,5	0,868
50	6	7,7	8,6	0,641
70	12	9,3	10,2	0,443
95	15	11,0	12,0	0,320
120	15	12,3	13,5	0,253
150	15	13,7	15,0	0,206
185	30	15,3	16,8	0,164

Table 2 Stranded compacted aluminum conductors characteristics

#### 5.2 Conductor screen

It shall consist of a fully bonded layer of black semi-conductive cross-linked compound. It shall be extruded over the conductor to provide a smooth surface without causing any damage to the conductor or insulation and ensuring material compatibility.

The conductor screen minimum thickness measured and accepted at any point shall not be less than 0,3 mm. In addition, the average of all the measures shall not be less than the nominal thickness (0,5 mm).

#### 5.3 Insulation

The insulation shall be applied by a suitable extrusion process, and shall form a compact and homogenous body. In addition, it shall be possible to remove it without creating any damage to the conductor.

The insulating material shall be cross-linked polyethylene; compliant with the characteristics required <u>herein</u> this document. Such XLPE compound can comply all the characteristics described in Standard IEC 60502-2 and standard HD 620 S2 part 1 for DIX 3 compound.

The XLPE insulation must allow maximum conductor temperatures of 90 °C in normal operation and 250 °C under short circuit condition by at least 5 seconds.

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The insulation minimum thickness measured and accepted at any point of the cable shall not be less than 90% of the nominal value minus 0,1 mm.

 $t_{min} \ge 0.9 t_n - 0.1$ 

Where:

t<sub>min</sub>: minimum insulation thickness in millimeters

t<sub>n</sub>: nominal thickness in millimeters

In Table 3 rated and minimum thickness for XLPE insulated cables are shown.

Rated Voltage	Insulation thickness		
Uo/U (Umax)	Nominal (t <sub>n</sub> )	Minimum (t <sub>min</sub> )	
[kV]	[mm]	[mm]	
0 7/15 /17 5)	4,5	4,0	
8,7/15 (17,5)	3,5*	3,1*	
12/20 (24)	4,9*	4,31*	
15/25 (31)	6,6	5,84	
18/30 (36)	7,25*	6,43*	
20/34,5 (37,95)	6,6*	5,84*	
*Reduced thickness insulation			

Table 3 Insulation reduced thickness values.

#### 5.4 Insulation screen

A black layer of cross-linked semi-conductive compound shall be applied over the insulation. Such layer shall be compatible with insulation temperatures in normal operation and during short circuit.

The insulation screen shall be easily strippable. The compound mechanical properties before aging are: minimum tensile strength same as 7 N/mm<sup>2</sup> and a minimum elongation at break same as 150%.

The insulation screen minimum thickness measured and accepted at any point shall not be less than 0,3 mm. In addition, the average of all the measures shall not be less than the nominal thickness (0,5 mm).

# 5.5 Conductor screen, Insulation and Insulation screen application

The conductor screen, the insulation and the insulation screen shall be extruded in one operation, i.e. triple extrusion process. It is not permitted using any type of lacquer or other material between this layers.

## 5.6 Longitudinal water-tightness (only for Endesa)

A swelling tape made of suitable semi-conductive material shall be applied between the insulation screen and the earth screen in order to achieve longitudinal water-tightness. Such tape shall be applied without harming

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the adjacent layers and could work as additional separator layer as well. The swelling tape shall be applied with a minimum overlap same as 10%.

#### 5.7 Earth screen.

For **Type I** cables a poly-laminated aluminum foil with minimum thickness same as 0,3 mm shall be applied over the swelling tape (if any), forming a longitudinal pipe with overlapping glued edges at least of 5 mm. Besides nullifying the electric field outside the cable and drain the current during short-circuits the aluminum tape screen is intended to ensure radial water-tightness. The aluminum tape screen shall be firmly bonded to the outer sheath.

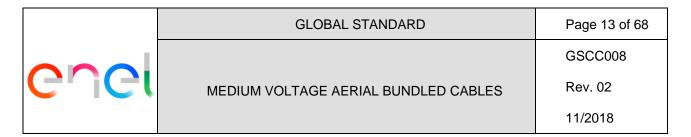
For **Type II** cables a 25 mm<sup>2</sup> copper wire screen shall be applied between the insulation screen and the outer sheath. The copper screen shall be made with a continuous crown of annealed copper wires, with diameter between 0,5 and 1,0 mm, arranged in an open helix with step not greater than 20 times the cable diameter before the screening. It shall be used at least 30 wires distributed evenly over the circumference. The mechanical clamping of the copper wires shall be ensured without using copper tape or band copper strips.

Type I cables			
Disposition	Aluminum foil screen		
[n x mm <sup>2</sup> ]	Theoretical Cross-section   Maximum resistance at 20 °C [mm²]   [Ω/km]		
3x35+50Y	18,5	1,622	
3x50+50Y	19,5	1,551	
3x95+50Y	22,5	1,344	
3x150+50Y	25,5	1,186	
3x185+50Y	27,0	1,120	

Table 4 Type I cables 12/20(24) kV aluminum foil screen main characteristics

Type I cables			
Disposition		m foil screen	
[n x mm <sup>2</sup> ]	Theoretical Cross-section Maximum resistance at 20 $^{\circ}$ [mm $^2$ ] [ $\Omega$ /km]		
3x50+50Y	24,0	1,260	
3x95+50Y	27,0	1,120	
3x150+50Y	30,0	1,008	
3x185+50Y	31,5	0,960	

Table 5 Type I cables 18/30(36) kV aluminum foil screen main characteristics



Type II cables			
Disposition [n x mm <sup>2</sup> ]	Cross-section [mm²]	Maximum resistance at 20 °C [Ω/km]	
All	25	0,727	

Table 6 Type II copper wires screen main characteristics

#### 5.8 Outer Sheath

The outer sheath shall be resistant to moisture, abrasion and UV.

Unless otherwise indicated the outer sheath color shall be grey RAL 7001.

The material shall be polyethylene compliant with the characteristics required herein.

The minimum thickness of the outer sheath measured and accepted at any point of the cable shall not be less than 80% of the nominal value minus 0,2 mm. In addition, the average of all these measures should not be less than the nominal thickness.

$$t_{min} \ge 0.8 t_n - 0.2$$

Where:

tmin: minimum thickness in millimeters

t<sub>n</sub>: nominal thickness in millimeters

In Table 7 rated and minimum thickness of the polyolefin outer sheath are shown.

Cross-section [mm <sup>2</sup> ]	Sheath nominal thickness [mm]	Sheath minimum thickness [mm]
35	1,8	1,24
50	1,9	1,32
70	1,9	1,32
95	1,9	1,32
120	1,9	1,32
150	2	1,40
185	2	1,40

Table 7 PO outer sheath thickness

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For **Endesa Type I** cables DMZ2 polyolefin of standard HD 620 S2 part 1 shall be used. The nominal thickness of the outer sheath shall be same as 2,75 mm. In addition, the minimum thickness measured and accepted at any point of the cable shall not be less than 2,0 mm.

## 5.9 Messenger

The messenger may be made of aluminum clad steel wires type 20SA in compliance with standard IEC 61232 or galvanized steel ST1A in compliance with standard EN 50189.

The messenger wires shall be stranded in clockwise sense, with a pitch ratio same as 90 mm to 144 mm. Welding points are forbidden.

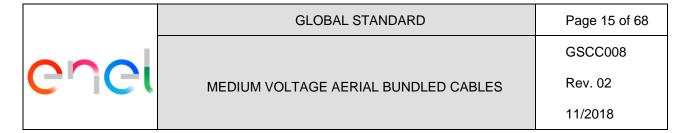
If required the messenger shall be insulated with XLPE compliant with the characteristics required herein. Such compound complies DCX 1 of standard HD 620 S2 part1.

The minimum thickness of the outer sheath measured and accepted at any point of the cable shall not be less than 85% of the nominal value minus 0,1 mm. In addition, the average of all these measures should not be less than the nominal thickness, same as 1,2 mm.

In following tables the main characteristics of the messenger are summarized.

Aluminum clad steel 20SA			
Description	Unit	Requirement	
Theoretical cross-section*	[mm <sup>2</sup> ]	49,48	
Wires disposition	N°x mm	7x3	
Bare messenger diameter	mm	9	
Maximum resistance at 20 °C	[Ω/km]	1,77	
Rated mass*	[kg/km]	329,3	
Minimum breaking load (after stranding)	[daN]	5.980	
Young modulus*	[daN/mm <sup>2</sup> ]	16.200	
Coefficient of linear thermal expansion*	[C <sup>-1</sup> ]	13 x 10 <sup>-6</sup>	
*Reference values for network design purposes			

Table 8 Aluminum clad steel messenger characteristics with type 20SA wires.



Galvanized steel ST1A			
Description	Unit	Requirement	
Theoretical cross-section	[mm <sup>2</sup> ]	49,48	
Wires disposition	N°x mm	7x(3±1,5%)	
Bare messenger diameter	mm	9	
Maximum resistance at 20 °C	[Ω/km]	4,00	
Rated mass	[kg/m]	0,390	
Minimum breaking load	[daN]	6.000	
Minimum young modulus	[daN/mm <sup>2</sup> ]	15.000	
Coefficient of linear thermal expansion	[K <sup>-1</sup> ]	10,5 x 10 <sup>-6</sup>	

Table 9 Galvanized steel messenger characteristics with type ST1A wires

## 5.10 Ampacity and Short-circuit rating

The ampacity and short-circuit rating **estimated** values shall be given for network design purposes.

Unless otherwise indicated in <u>local sections</u>, such ampacity values shall be calculated in steady state condition, when installed in air using the following operational conditions:

- Maximum conductor temperature 90 °C
- Ambient air temperature 40 °C
- Wind speed 2 km/h
- Solar radiation intensity 10<sup>3</sup> W/m<sup>2</sup>
- · Both end bonding

Regarding short-circuit rating adiabatic and non-adiabatic values shall be calculated using the following conditions:

- Conductor initial temperature 90 °C
- Conductor final temperature 250 °C
- Tape foil screen initial temperature 75 °C
- Tape foil screen final temperature 150 °C
- Copper wires screen initial temperature 80 °C
- Copper wires screen final temperature 180 °C
- Messenger initial temperature 60 °C
- Messenger final temperature 150 °C
- Short-circuit duration: 0,5 s and 1 s

For reference values see local section.

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#### 5.11 Constructive aspects

Cables shall be bundled around the messenger conductor to the left (anti-clockwise). The length of lay shall be up to 40D where D is intended as one phase external diameter.

## 5.12 Cable designation and Markings

#### 5.12.1 Cable designation

See Local Section.

#### 5.12.2 Marking

The marking must be indelible paint, easily legible and carried out by indenting or embossing above the surface of the outer sheath in a continuous way.

Durability shall be checked by the test given in sub-clause 2.5.4 of standard HD 605.

Specific characteristics are detailed in Local Section.

#### 6 TESTS

For **Endesa** tests see Local Section F.

#### 6.1 Test classification

#### 6.1.1 Acceptance tests

Acceptance tests (routine tests and sample tests) shall be carried out in the Supplier's facilities.

#### 6.1.2 Routine tests

Routine tests shall be performed at 100% of delivered spools to demonstrate product integrity.

#### 6.1.3 Sample test

Sample tests are carried out over samples taken from a complete cable (See Table 10 in sub-clause 6.2 for sampling) in order to verify that the finished product meet the design specifications.

## 6.1.4 Type test

Type tests shall be performed before supplying a type of cable covered by this standard in order to demonstrate satisfactory performance characteristics to meet the intended application.

When type tests have been successfully performed on one type cable covered herein with a specific crosssection, rated voltage and construction characteristics, the type approval could be accepted valid as long as the following conditions are met:

- The conductor cross-section is not larger than that of the tested cable.
- The cable as similar constructions as that of the tested cable, i.e. utilizes same materials, (conductor, screens, insulation, earth screen, outer sheath) and the same manufacturing process.
- The rated voltage not exceeds that of the tested cable.

When design, manufacturing process or materials are changed (which might affect the performance characteristics of the cable), the relevant type tests shall be repeated.

Cables shall undergo type tests and acceptance tests for type approval.

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## 6.2 Sampling and acceptance criteria

In order to determine acceptability of a lot, an inspection by attributes following a simple sampling plan shall be performed, in compliance with standard ISO 2859-0 and ISO 2859-1.

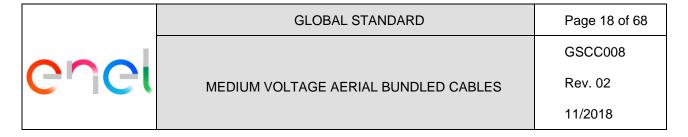
Specifically, AQL=1,5%, level II, rejecting any "minor, major or critical" defect in the inspection.

The costs of rejected materials will be charged to the bidder. The approval or rejection of each one of the samples will be according to what is required in standard ISO 2859-1 for each one of the trials. In detail, if a lot doesn't comply with what is required in the electric resistance test according to the approval requirements of the reference standard, the Inspector can carry out such test to all the units that make up the lot.

If only a single spool is purchased, it must be tested according to what is indicated for a single sample.

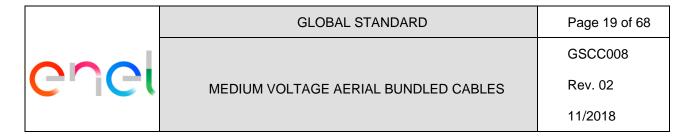
Amount of reels	Numbers of samples	Acceptable Level	Rejection Level
2 - 8	2	0	1
9 - 15	3	0	1
16 - 25	5	0	1
26 - 50	8	0	1
51 - 90	13	0	1
91 - 150	20	1	2
151 - 280	32	1	2
281 - 500	50	2	3
501 - 1200	80	3	4
1201 - 3200	125	5	6
3201 - 10000	200	7	8
>10000	315	10	11

Table 10: Samples and Grade of Acceptance to Each of the Trials



# 6.3 Routine tests list

N°	Test	Requirements	Test method
1	Voltage Test		
	Test voltage	3,5 Uo	IEC 60502-2 sub-clause 16.4 on
	Test duration	5 min	each phase cable
	Test Result	No breakdown	
2	Conductor electrical resistance	See sub-clause 5.1	IEC 60502-2 sub-clause 16.2
	measurement	Oce Sub-clause 5.1	1EO 00302-2 3ub-clause 10.2
3	Earth Screen electrical resistance	See sub-clause 5.7	IEC 60502-2 sub-clause 16.2
	measurement	Oce Sub-clause 5.7	1EO 00302-2 3ub-clause 10.2
4	Partial discharge test	After Voltage test N°1	
	Applied voltage before test	2 Uo	
	Applied voltage duration	≤ 60 s	IEC 60885-3
	Max. discharge magnitude	5 pC	
	Sensitivity level	≤ 5 pC	
5	Outer sheath voltage test		
	(spark test)		
	Test result	No breakdown	IEC 62230
	Test voltage		120 02230
	DC	25 kV	
	AC	15 kV	

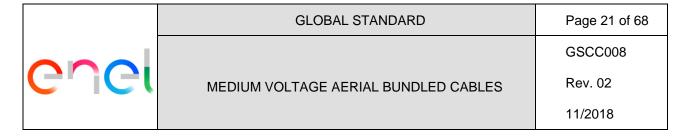


# 6.4 Sample tests list

N°	Test	Requirements	Test method
1	Conformity to the approved type		Constructive characteristics, i.e.
	e.g.: marking, colors, number	Cables shall comply	marking, number of conductor
	conductor wires, insulation and	characteristics described	wires, colors shall be inspected by
	outer sheath application, etc.	herein	visual examination.
	Lay length (Pitch) measurement		
2	Cable mass per unit length	The value shall be recorded	HD 605 sub-clause 2.1.13.1
3	Conductor diameter measurement	See sub-clause 5.1	IEC 60811-203
4	Conductor screen thickness measurement	See sub-clause 5.2	IEC 60811-201
5	Insulation screen thickness measurement	See sub-clause 5.4	IEC 60811-201
6	Insulation screen strippability test		
	Min. force required	4 N	IEC 60502-2 sub-clause 19.23
	Max. force required	45 N	
7	Insulation thickness measurement	See sub-clause 5.3	IEC 60811-201
8	Insulation mechanical properties		
	Before ageing on sample		IEC 60811-501
	Minimum tensile strength	12,5 MPa	
	Minimum elongation at break	200%	
9	Insulation hot set test		
	Temperature	200 °C	
	Duration	15 min	IEC 60811-507
	Mechanical stress	0,2 MPa	
	Maximum elongation under load	175%	
	Maximum residual elongation	15%	
10	Voltage Test (Complete cable)		
	Test voltage	4 Uo	
	Test duration	4 h	IEC 60502-2 sub-clause 17.9
	Sample length	> 5 m per core	
	Test Result	No breakdown	

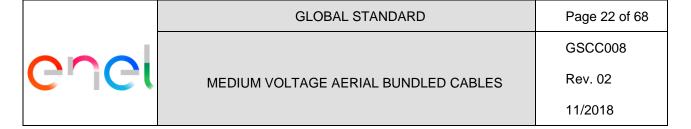


N°	Test	Requirements	Test method
11	Tan δ measurement as function		
	of the voltage		
	Tan δ at Uo	Tan δ≤40x10 <sup>-4</sup>	HD 605 3.11.3.1
	Too Supervise we detice	T 5<00.404	
	Tan δ maximum variation	Tan δ≤20x10 <sup>-4</sup>	
	between 0,5 Uo and 2 Uo		
12	Aluminum tape screen		Five measurements along the
	(Type I cables)		circumference and at a distance of
	Thickness	See sub-clause 5.7	10 mm from each edge shall be
	Sample dimension	Ring 50 mm long	taken by micrometer on a sample
	(cut together with outer sheath)		of the tape fully detached from the
			outer sheath (i.e. detachment may
			be done by immersion in acetic
			acid at 80 °C or other suitable
			method)
	Overlap of tape foil	Min 5 mm	Visual examination
13		IVIIII S IIIIII	Visual examination
13	Copper wires screen		
	(Type II cables)	25	LID COE sub alaura 0.4.4.0
	Cross-sectional area	25 mm <sup>2</sup>	HD 605 sub clause 2.1.4.3
	Minimum number of wires	30	
14	Sheath thickness measurement	See sub-clause 5.8	IEC 60811-202
15	Sheath mechanical properties		
	Before ageing on sample		IEC 60811-501
	Minimum tensile strength	12,5 MPa	
	Minimum elongation at break	300%	

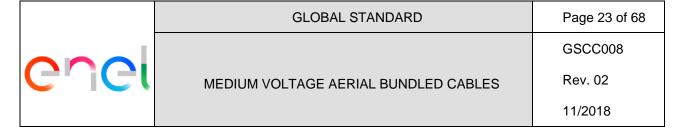


# 6.5 Type tests list

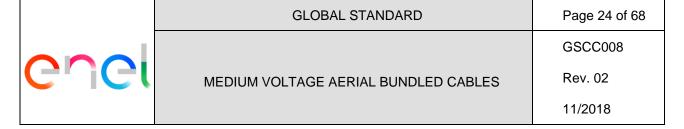
N°	Test	Requirements	Test method
1	Sequential electrical tests	15 m of cable	
	Sample	15 to 20 m	
1.1	Partial discharge test		
	Test Voltage	2 Uo	IEC 60885-3
	Discharge magnitude	≤ 5 pC	
1.2	Partial discharge measurement		
	after bending test		
	Cycles	3	IEC 60502-2 sub-clause 18.2.4
	Test cylinder	20(d+D)±5%	
	Discharge magnitude	≤ 5 pC	
1.3	Tan δ measurement as a function		
	of the temperature		
	Test voltage	Uo	IEC 60502-2 sub-clause 18.2.6
	Tan δ at (20 ± 3) °C	≤ 20x10 <sup>-4</sup>	
	Tan δ at (90 ± 5) °C	≤ 40x10 <sup>-4</sup>	
1.4	Thermal cycle test followed by		
	partial discharge test		IEC 60502-2 sub-clause 18.2.7
	Discharge magnitude	≤ 5 pC	
1.5	Impulse test followed by a voltage		
	test		IEC 60502-2 sub-clause 18.2.8
	Test result	No breakdown	
1.6	High voltage test		
	A.C test voltage	4 Uo	IEC 60502-2 sub-clause 18.2.9
	Duration test	4 h	120 00002 2 3ub-clause 10.2.9
	Test result	No breakdown	



N°	Test	Requirements	Test method
2	Insulation resistance at 90 °C		IEC 60502-2 sub-clause 18.3.3
	Volume resistivity [Ω·cm]	10 <sup>12</sup>	1EC 00302-2 Sub-clause 16.3.3
3	Insulation mechanical properties		
	After ageing on sample		
	Temperature	135 °C	
	Duration T1	168 h	IEC 60811-501
	Minimum Tensile strength		IEC 60811-401
	Maximum variation T1/T0	±25%	
	Minimum elongation at break		
	Maximum variation T1/T0	±25%	
4	Insulation water absorption test		
	(Gravimetric method)		
	Temperature	85 °C	IEC 60811-402
	Duration	336 h	
	Maximum variation of mass	1 mg/cm <sup>2</sup>	
5	Insulation shrinkage test		
	Duration	1 h	IEC 60811-502
	Temperature	130 °C	120 00011 002
	Maximum shrinkage	4%	
6	Insulation screen resistivity		
	measurement		IEC 60502-2 Annex D
	Volume resistivity	≤500 Ω·m	120 00002 271111000 2
	Oven temperature	90±2 °C	
7	Insulation screen mechanical		
	properties		IEC 60811-501 sub clause 4.3
	Minimum tensile strength	7 MPa	
	Minimum elongation at break	150%	
8	Insulation screen strippability test		IEC 60502-2 sub-clause 19.23
	(at 0 °C, 20 °C, 40 °C)		
	Min. force required	4 N	
	Max. force required	45 N	



N°	Test	Requirements	Test method
	Earth screen adhesion test		
9	(Type I cables)		HD 605 sub-clause 2.4.17.1
	Minimum strength	>12 N	
10	Sheath mechanical properties		
	After ageing on sample		IEC 60811-501
	Temperature	110±2 °C	IEC 60811-401
	Duration T1	240 h	120 00011-401
	Minimum elongation at break	300%	
11	Sheath pressure test at high		IEC 60811-508
	temperature		
	Duration	6 h	
	Temperature	110±5 °C	
	Maximum depth of indentation	30%	
12	Test at low temperature (Sheath)		IEC 60811-505
	Elongation test at low temperature		
	Temperature	-15±2 °C	
	Minimum elongation	20%	
13	Sheath shrinkage test		
	Cycles	5	
	Duration	5 h	IEC 60811-503
	Temperature	80±2 °C	
	Maximum shrinkage	3%	
14	Sheath abrasion resistance test		HD 605 Sub-clause 2.4.22
	Temperature	20±5 °C	
	Mass	20 kg	
	Speed	0,3 ±15% m/s	
	Number of scratches	8	

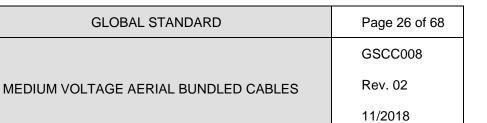


N°	Test	Requirements	Test method
15	Sheath water absorption test	(Gravimetric method)	
	Temperature	85±2 °C	IEC 60811-402
	Duration	336 h	IEC 60611-402
	Maximum variation of mass	5 mg/cm <sup>2</sup>	
16	Sheath UV ray resistance test		
	Tensile strength max variation	15%	HD 605 Sub clause 2.4.23
	Elongation at break max variation	15%	HD 605 Sub clause 2.4.23
	Discoloration	Poor	
17	Test under fire conditions*	The cable shall be classified	EN 50575 sub-clause 4.1
	(Complete cable)	Minimum fire class <b>Fca</b>	LIV 30373 3ub-clause 4.1
18	Non contamination test		
	(Complete cable)		
	XLPE Insulation		
	Temperature	100 °C	
	Duration T2	168 h	
	Tensile strength		IEC 00044 504
	max variation T2/T0	±25%	IEC 60811-501
	Elongation at break.		IEC 60811-401 sub-clause
	Max variation T2/T0	±25%	4.2.3.4
	PO Sheath		
	Temperature	100 °C	
	Duration T1	168 h	
	Elongation at break		
	Maximun variation T1/T0	±25%	
19	Radial water-tightness test and		
	corrosion resistance test	No corrosion	HD 605 sub-clause 5.5
	(Complete cable) (Type I cables)		
*Only	for Italy and Romania		

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# 6.6 Aluminum clad steel messenger tests

N°	Test	Requirements	Test Method	S	T
1	Compliance with general	See sub-clause 5.9			
	requirements	The wires shall have a			
		homogeneous aspect and a			
		smooth surface, cylindrical	M'a al a au'a t'a c	\ \ \	\ \ \
		and regular, without any	Visual examination	Х	X
		ruling, bristle, crack,			
		trimming, leakage of			
		material, inclusion, etc.			
2	Wire diameter	3 mm ±1,5%	HD 605 subclause 2.1.4.1	Х	Х
3	Wire tensile strength and			Х	Х
	elongation at break				
	Tensile strength	≥ 134,3 da N/mm²			
	Min. elongation break		HD 605		
	referred to the initial marks	≥ 1,2 %	Sub-clause 2.3.3 (a)		
	distance of 200 mm				
	Minimum tensile load	≥ 120,5 da N/mm²			
	referred to 1 % elongation				
4	Torsion test on the wire	30 before stranding, 28 after	HD 605, sub-clause 2.3.4	Х	Х
	Minimum number of turns	During the test up to the			
	without breaking	sample breaking no			
		bristles,crack or other			
		superficial imperfections which			
		can mean wire defects or bad			
		adhesion between steel and			
		aluminum layer shall be			
		revealed. Also in the breaking			
		section the aluminum shall			
		adhere to the steel core.			



N°	Test	Requirements	Test Method	S	Т
5	Mass determination of complete messenger	The value shall be recorded	Weighing of a sample at least 3 m long	х	х
6	Tensile strength at break of complete messenger	See sub-clause 5.9	HD 605, sub-clause 2.3.3(b)	х	х
7	Electrical resistance	See sub-clause 5.9		-	х
8	Vickers hardness	HV 0,025			
	Test load	0,245 N	ISO 6507-3	-	Х
	Test result	≥35			
9	Wires pitch measurement	See sub-clause 5.9		х	х
S: S	Sample test				

# 6.7 Galvanized steel messenger tests

T: Type test

N°	Test	Test Requirements		S	Т
1	Compliance with general	See sub-clause 5.8			
	requirements	The wires shall have a			
		homogeneous aspect and a			
		smooth surface, cylindrical	Viewal avamination	X	x
		and regular, without any	Visual examination	^	^
		ruling, bristle, crack,			
		trimming, leakage of			
		material, inclusion, etc.			
2	Wire diameter	3 mm ±1,5%	EN 50189	Х	Х
3	Stress at 1% extension	EN 50189 sub clause 11.3	EN 50189 sub clause 11.3	-	Х
4	Tensile strength	EN 50189 sub clause 11.4	EN 50189 sub clause 11.4	Х	Х
5	Ductility test	EN 50189	EN 50189	-	Х
		Sub clause 11.5.2	Sub clause 11.5.2		



N°	Test	Requirements	Test Method	S	Т
6	Mass of zinc coating	EN 50189 sub clause 11.6	EN 50189 sub clause 11.6	-	х
7	Tensile strength at break of complete messenger	See sub-clause 5.9	The breaking load shall be determined by means of a suitable testing machine	х	х
8	Wire pitch measurement	See sub-clause 5.9		х	х
	Sample test ype test			•	

# 6.8 Messenger sheath tests

N°	Test	Requirements	Test Method	S	Т
1	Insulation thickness				
	measurement		IEC 60811-201	X	x
	Nominal thickness	1,2 mm	120 00011-201		
	Minimum thickness at any point	0,92 mm			
2	Mechanical properties of XLPE				
	Before ageing on sample		IEC 60811-501	X	x
	Minimum tensile strength	14,5 MPa	120 00011-301	^	^
	Minimum elongation at break	200%			
3	Hot set test of XLPE		IEC 60811-507	-	Х
	Temperature	200 °C			
	Duration	15 min			
	Mechanical stress	0,3 MPa			
	Maximum elongation under load	100%			
	Maximum residual elongation	15%			



N°	Test	Requirements	Test Method	S	T
4	XLPE mechanical properties				
	After ageing on sample				
	Temperature	150 °C			
	Duration T1	240 h	IEC 60811-501		_
	Minimum Tensile strength		IEC 60811-401	-	X
	Maximum variation T1/T0	±25%			
	Minimum elongation at break				
	Maximum variation T1/T0	±25%			
5	XLPE Shrinkage test				
	(Before and after ageing)		IEC 60811-401		
	Duration	1 h	IEC 60811-401	-	Х
	Temperature	100 °C	1EC 00011-302		
	Maximum shrinkage	4%			
6	Insulation resistance at 90 °C				
	Water immersion duration	1 h	IEC 60502-1 sub-		_
	Volume resistivity [Ω·cm]	10 <sup>12</sup>	clause 17.2	-	X
	Insulation constant <i>Ki</i> [MΩ·km]	1000			
7	Carbon black content	≥2,5%	IEC 60811-605	1_	Х
	(For black sheath)		150 00011-005	-	^
р. г	Pouting toot		1		ı

R: Routine test

S: Sample test

T: Type test

# 7 GUARANTEE

Requirement of warranty will be indicated in the request for bids, indicating periods and standards.

# **8 CONDITIONS OF SUPPLY**

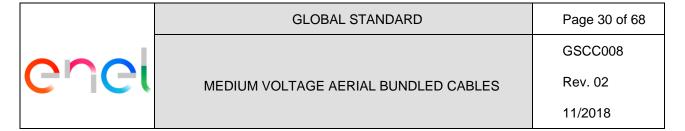
See Local Section

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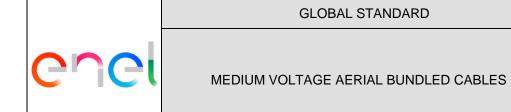
# 9 TECHNICAL CHECK-LIST

The following chart indicates the minimum technical information that suppliers shall give in the tender.

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Info	
1.2	Factory	-	Info	
2	MAIN FEATURES			
2.1	Distribution Company and Country	-		
2.2	Country Code	-		
2.3	GS Type Code			
2.4	Nominal Voltage Uo/U (Umax)	[kV]		
2.5	Type I or Type II	-		
2.6	Disposition	[n x mm <sup>2</sup> ]		
3	CONDUCTOR			
3.1	Material	-		
3.2	Nominal cross-section	[mm <sup>2</sup> ]		
3.3	Minimum number of wires of conductor	-		
3.4	Minimum diameter	[mm]		
3.5	Maximum diameter	[mm]		
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]		
3.7	Stranding Type	-		
4	CONDUCTOR SCREEN			
4.1	Material			
4.2	Nominal thickness	[mm]		
4.3	Minimum thickness	[mm]		
4.4	Maximum potential gradient at Uo	[kV/mm]		
5	INSULATION			
5.1	Material	-		
5.2	Nominal thickness	[mm]		
5.3	Minimum thickness	[mm]		
5.4	Color	-		
6	INSULATION SCREEN			
6.1	Material			
6.2	Nominal thickness	[mm]		
6.3	Minimum thickness	[mm]		
6.4	Maximum potential gradient at Uo	[kV/mm]		



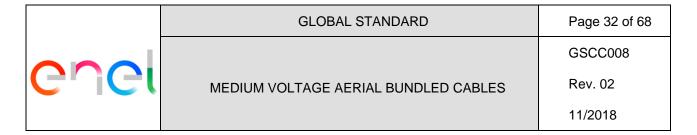
Item	Description	Unit	Required	Offered
7	LONGITUDINAL WATER-TIGHTNESS			
7	(only for Endesa)			
7.1	Material			
7.2	Nominal thickness	[mm]		
8	EARTH SCREEN			
8.1	Minimum thickness (when aluminum foil)	[mm]		
8.2	Cross-section	[mm <sup>2</sup> ]		
8.3	Maximum resistance at 20°C	[Ω/ km]		
8.4	Wires diameter (when copper wires)			
8.5	Number of wires (when copper wires)			
9	OUTER SHEATH			
9.1	Material			
9.2	Nominal thickness			
9.3	Minimum thickness			
9.4	Color			
10	MESSENGER CHARACTERISTICS			
10.0	Material			
10.1	Number of wires	N° x mm		
10.2	Messenger diameter	[mm]		
10.3	Wire diameter	[mm]		
10.4	Cross-section (Informative value)	[mm²]		
10.5	Weight (sheathed and bare)	[kg/km]		
10.6	Maximum electrical resistance at 20 °C	[Ω/km]		
10.7	Tensile strength (min.)	[daN]		
10.8	Young's modulus	[kN/mm²]		
10.9	Expansion coefficient	[k <sup>-1</sup> ]		
10.10	Sheath material			
10.11	Sheath nominal thickness	[mm]		
10.12	Sheath minimum thickness	[mm]		
10.13	Sheath color			



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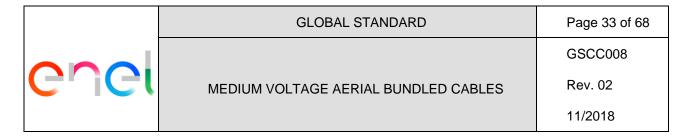
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11	ADDITIONAL FEATURES		
11.1	Maximum total diameter	[mm]	
11.2	Drum Type		
11.3	Total length in one drum	[m]	
11.4	One phase weight	[kg/km]	
11.5	Total weight	[kg/km]	
11.6	Ampacity (see clause 5.10 for conditions)	[A]	
11.7	Conductor SC current (see clause 5.10)	[kA]	
11.8	Earth screen SC current (see clause 5.10)	[kA]	
11.9	Messenger SC current (see clause 5.10)	[kA]	
11.10	Fire reaction Class (EN 50575 if apply)		
11.11	Positive sequence reactance	[Ω/ km]	
11.12	Positive sequence capacitance	[µF/km]	
11.13	Zero sequence resistance at 20 °C	[Ω/ km]	
11.14	Zero sequence reactance	[Ω/ km]	
11.15	Zero sequence capacitance	[µF/km]	



# LOCAL SECTION A - Codensa

N°	TITLE	DESCRIPTION
3.3	Local	RETIE- Reglamento técnico de instalaciones eléctricas.
3.3	Standards	
3.4	Replaced	This Global standard replace local standard ET-130
	Local	
	Standards	
5.3	Insulation	The XLPE compound shall have tree retardant characteristics, complying
5.5		standard ASTM D6097
		The outer sheath shall be grey, with a colored strip in order to identify the phases
		complying the following indications:
5.8	Outer Sheath	Phase A: Grey outer sheath with a violet strip
		Phase B: Grey outer sheath with a brown strip
		Phase C: Grey outer sheath with a red strip
	Marking	Markings shall be indelible spaced from each other 1 meter maximum.
		The following information shall be marked in relief:
		Manufacturer name or trademark
		BOG-CUN
5.12.2		Year of manufacture
5.12.2		Rated Voltage Uo/U(Umax)
		Insulation material
		Cable cross-section [mm²]
		Metric marking
		Phase identification using violet, brown and red strips.
		Packaging and Labelling
		Cables shall be delivered on spools made of wood or metal, such spool will not be
	CONDITIONS OF SUPPLY	returned. Characteristics are indicated in Figure A, dimensions are depicted in
8		Table A. The total length of the supplied cable shall not be less than that requested
		in the purchase order and shall not be longer by any more than 5%.
		The maximum gross weight of the packaged spool must not exceed 3500 kg.



# LOCAL SECTION A - Codensa

		N A - Codensa			
N°	TITLE	DESCRIPTION			
		The ends of the cables on each spool must be protected with caps or hoods that prevent			
		the entry of moisture These ends internally secured to the spools, must be mechanically			
		protected against possible damages resulting from handling and transportation of each			
		spool, leaving both ends accessible through the use of an internal helix or reel on each			
		spool.			
		When distance between manufacturing facilities and Enel Distribución Colombia storage			
		center is less than 200 km and is necessary only one mean of transportation,			
		It is mandatory to use internal helix for cables cross-section greater of equal to 120			
		mm <sup>2</sup> .However, moisture protection on both visible ends of the cables, mechanical			
		protection, and careful handling shall be applied.			
		Some Purchase orders could request 2,000 m of maximum length per spool and/or pre-			
		joined cables.			
		The supplier shall process RETIE certification in order to deliverer the order.			
		Spools made of wood shall be treated according to the international requirements for the			
		control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote".			
		The treatment must include, at least: highly toxic to xylophagous organisms, high			
8	CONDITIONS	penetration and holding power, chemical stability, non-corrosive substances to metals that			
	OF SUPPLY	could affect the physical characteristics of wood.			
		B A			
		Ø =50 mm for			
		stranding machine			
		i '			
		Figure A			

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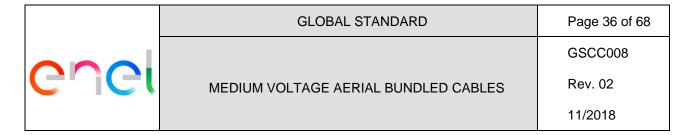
# LOCAL SECTION A - Codensa

N°	TITLE	DESCRIPTION					
		Dimensions:					
			$\mathbf{A}^{(1)}$	В	C <sup>(1)</sup>	$\mathbf{D}^{(2)}$	E
			mm	mm	mm	mm	mm
			2000	(3)	1120	80	(4)
			•	•	Table A		
		Notes					
		` ,	aximum value. nimum value.				
		` '	o times the mi		-		•
		, ,	0 or 180 mm a		ooi type (iarge	or small, respe	ectively)
		·	pools must cor				
			•			-	ne wooden spools or
8	CONDITIONS	<ul> <li>some equivalent for metal spools, being secured with tapes or straps.</li> <li>Indication with an arrow of the rolling direction.</li> </ul>					
	OF SUPPLY				•		te shall be applied in
			oth flanges and	•		•	• •
		1)					
		2)					
		3)	BOG-CUN				
		4)	Purchase or	der N°			
		5)	Rated Voltag	ge Uo/U (Umax	<b>(</b> )		
		6)	Insulation m	aterial			
		7)	Cable cross-	section [mm <sup>2</sup> ]			
		8)	Spool numb	er of the corres	sponding delive	ered batch	
		9)	Net and gros	ss weight [kg]			
		10	)) Configuratio	n type (unipola	r, triplex, quad	ruplex).	
		11	I) Cable length	[m]			
	TECHNICAL	Beside	es all technic	al information	provided ac	cording the	common part, ISO
9	CHECK-LIST				formity with t	his Global St	andard and RETIE
	323.( 2.01	certific	cation shall be	indicated.			

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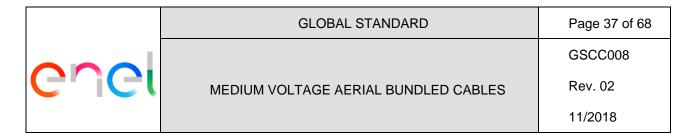
# LOCAL SECTION B - Enel distribución Perú

N°	TITLE	DESCRIPTION			
	Local	CÓDIGO NACIONAL DE ELECTRICIDAD – SIMINISTRO – 2011			
3.3	Standards	NORMA TÉCNICA DE CALIDAD DE LOS SERVICIOS ELECTRICOS			
3.4	Replaced	This Global Standard GSCC008 replaced the following standards of Edelnor:			
	Local	Standard DNN-ET-275 Rev. "0"			
	Standards	• DNN-ET-061-b			
5.12.1	Cable designation	Type of conductor  A: Aluminum  R: Round Stranded  E4: XLPE cross-linked polyethylene insulation  H5: aluminum tape screen  PE: polyethylene outer sheath  XY: Three cores bundled around an alumoweld bare messenger  Uo/U = Rated voltage in kV  Messenger: 50 mm2 Aluminum clad steel insulated with black XLPE  Example of designation code:  ARE4H5PEXY 12/20 kV 3x(1x95) mm2 AL+1x50  Three 95 mm² round compact conductors, insulated with XLPE, with an aluminum tape screen, with polyethylene sheath bundled around a 50mm² aluminum clad steel sheathed messenger conductor insulated with black XLPE			
5.12.2	Marking	The distance between the end of a mark and the beginning of the next one will be less than or equal to 550 mm  The following inscriptions shall be marked in the order listed:  Name of Distribution Company  Name of the Manufacturer  Cable designation  The year and month of manufacture  The metric indicated only in phase 1; also supports sealed ink. Alternatively to the aforementioned method, it could be stamped at a distance less than 1 meter.  Identification of the phase, repeated at least 100 mm in the interval between two successive of entries.  Printing example core phase 1:  ENEL DISTRIBUCIÓN PERU XXXXXXX ARE4H5PEXY 12/20kV 3x(1x95) mm2  AL+1X50- 2017 12 0000 FASE 1			



# LOCAL SECTION B - Enel distribución Perú

N°	TITLE	DESCRIPTION		
		Packaging and Labelling		
		Cables shall be delivered on spools made of wood or metal, such spool will not be		
		returned. Characteristics are indicated in Figure A, dimensions are depicted in Table		
		A.		
		The total length of the supplied cable shall not be less than that requested in the		
		purchase order and shall not be longer by any more than 5%.		
		The maximum gross weight of the packaged spool must not exceed 3500 kg.		
		The ends of the cables on each spool must be protected with caps or hoods that		
		prevent the entry of moisture. These ends internally secured to the spools, must be		
		mechanically protected against possible damages resulting from handling and		
		transportation of each spool, leaving both ends accessible through the use of an		
		internal helix or reel on each spool.		
		When distance between manufacturing facilities and Enel Distribución Perú storage		
		center is less than 200 km and is necessary only one mean of transportation, It is		
		mandatory to use internal helix for cables cross-section greater of equal to 120 mm <sup>2</sup> . However, moisture protection on both visible ends of the cables, mechanical		
	CONDITIONS	protection, and careful handling shall be applied.		
8	OF SUPPLY	Some Purchase orders could request 2,000 m of maximum length per spool and/or		
		pre-joined cables.		
		Spools made of wood shall be treated according to the international requirements for		
		the control of plant disease, avoiding the compounds "Pentachlorophenol" and		
		"Creosote". The treatment must include, at least: highly toxic to xylophagous		
		organisms, high penetration and holding power, chemical stability, non-corrosive		
		substances to metals that could affect the physical characteristics of wood.		
		+ c -+		
		0 =50 mm for stranding machine		
		i '		
		Figure A		



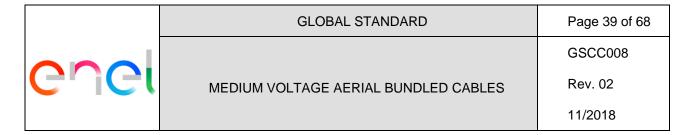
## LOCAL SECTION B - Enel distribución Perú

N°	TITLE	DESCRIPTION					
		<u>Dimensions:</u>					
		$oxed{A^{(1)}} oxed{B} oxed{C^{(1)}} oxed{D^{(2)}} oxed{E}$					
		mm mm mm mm					
		2000 (3) 1120 80 (4)					
		Table A					
		(1) Maximum value.					
		<ul><li>(2) Minimum value.</li><li>(3) Two times the minimum bending radius indicated by the supplier.</li></ul>					
		(4) 300 or 180 mm according to spool type (large or small, respectively)					
		The spools must contain:					
		An external protection built with wooden flanges fixed on the wooden spools					
		<ul> <li>some equivalent for metal spools, being secured with tapes or straps.</li> <li>Indication with an arrow of the rolling direction.</li> </ul>					
		A stainless steel plate for identification purposes. Such plate shall be applied					
		both flanges and shall have the following information (in Spanish):					
		1) Enel Distribución Peru					
		2) Name of the manufacturer					
	CONDITIONS	3) Country of origin of the item					
8	CONDITIONS	4) Country code					
	OF SUPPLY	<ul><li>5) Description of item</li><li>6) Year and month of manufacture</li></ul>					
		<ul><li>7) Number of the spool within the delivered batch.</li><li>8) Cable length, in meters.</li></ul>					
		9) the metric initial (m)					
		10) the metric final (m)					
		11) Manufacture standard					
		12) Purchase Order N°					
		13) Rated Voltage (12/20(24) kV)					
		14) Insulation material and type					
		15) Conductor caliber (mm²)					
		16) Net weight and gross weight in kg.					
	17) Weight of the coil in kg						
		18) Weight of one meter of cable in kg					
		19) Cable type					
		20) Cable length, in meters.					
		21) Coil dimension in mm.					

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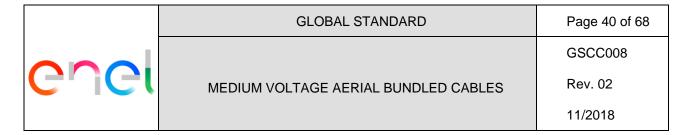
# LOCAL SECTION C - Enel distribución Chile

N°	N° TITLE DESCRIPTION			
3.3	Local	Reglamentos NSEC N°5 y NSEC4 /2003		
3.3	Standards			
		CA2: Stranded copacted aluminum conductor (Class 2)		
5.12.1	Cable	XR: Cross-linked polyethylene insulation		
5.12.1	designation	HCO: Copper wires earth screen		
		PE: Polyethylene Outer sheath		
		The distance between the end of a mark and the beginning of the next one will be		
		less than or equal to 550 mm		
		The following information shall be marked:		
		Property Name		
		Manufacturer name or trademark		
		N° of phases		
		Year of manufacture		
		Cable designation		
		Rated Voltage Uo/U(Umax)		
5.12.2	Marking	Insulation material		
		Cable cross-section [mm²]		
		Metric marking		
		Phase identification with numbers, veins or stripes of color.		
		Marking Example:		
		Enel distribucion Chile NNN CA2-XR-HCO-PE 185mm2 8,7/15 kV 2017-07		
		Manufactured by NNN with stranded compact Class 2 aluminum conductor, three		
		phase, XLPE insulation, copper wire screen and polyethylene outer sheath 185mm2,		
		Uo / U 8,7/15 kV, manufactured in 2017, month 07		



## LOCAL SECTION C - Enel distribución Chile

N°	TITLE	DESCRIPTION			
		Packaging and Labelling			
		Cables shall be delivered on spools made of wood or metal, such spool will not be			
		returned. Characteristics are indicated in Figure A, dimensions are depicted in Table			
		A.			
		The total length of the supplied cable shall not be less than that requested in the			
		purchase order and shall not be longer by any more than 5%.			
		The maximum gross weight of the packaged spool must not exceed 3500 kg.			
		The ends of the cables on each spool must be protected with caps or hoods that			
		prevent the entry of moisture. These ends internally secured to the spools, must be			
		mechanically protected against possible damages resulting from handling and			
		transportation of each spool, leaving both ends accessible through the use of an			
		internal helix or reel on each spool.			
		When distance between manufacturing facilities and Enel Distribución Chile storage			
		center is less than 200 km and is necessary only one mean of transportation,			
		It is mandatory to use internal helix for cables cross-section greater of equal to 120 mm <sup>2</sup> . However, moisture protection on both visible ends of the cables, mechanical			
	CONDITIONS	protection, and careful handling shall be applied.			
8	OF SUPPLY	Some Purchase orders could request 2,000 m of maximum length per spool and/or			
		pre-joined cables.			
		Spools made of wood shall be treated according to the international requirements for			
		the control of plant disease, avoiding the compounds "Pentachlorophenol" and			
		"Creosote". The treatment must include, at least: highly toxic to xylophagous			
		organisms, high penetration and holding power, chemical stability, non-corrosive			
		substances to metals that could affect the physical characteristics of wood.			
		+ c -+			
		B A			
		0 =50 mm for stranding machine			
		i '			
		Figure A			

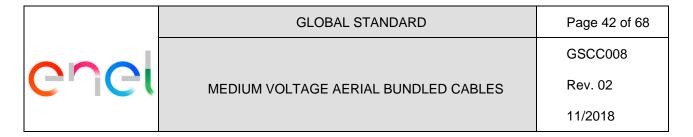


## LOCAL SECTION C - Enel distribución Chile

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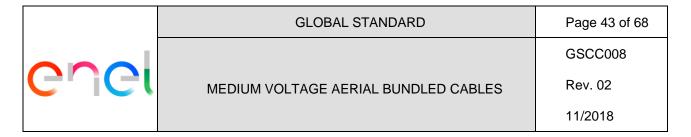
# LOCAL SECTION D - Enel Distribuição Ceará, Rio and Goiás

N°	TITLE	DESCRIPTION			
3.3	Local	PMA 210.10.1 "Cabo multiplexado de MT, aluminio, 12/20 kV, com e sem fibra			
3.3	Standards	optica"			
		Type of conductor -			
		A: Aluminum			
		R: Round Stranded			
5.12.1	Cable	E4: XLPE cross-linked polyethylene insulation			
0.12.1	designation	H5: aluminum tape screen			
		H1: copper wires screen			
		E: polyethylene outer sheath			
		XY: Three cores bundled around an alumoweld bare messenger			
		The outer sheath should be printed by printer with an inscription high aligned			
		characters or contiguous.			
		The distance between the end of a mark and the beginning of the next one will be			
		less than or equal to 550 mm and shall contain, in the order listed. the following			
		inscriptions:			
		The property stands			
		The acronym of ENEL (cable designation)			
		Voltage between Uo and U (kV)			
		Cross-section.			
5.12.2	Marking	The name or trademark of the manufacturer			
		The identification letter of the manufacturing			
		The year and month of manufacture			
		The metric indicated only in phase 1; also supports sealed ink. Alternatively to			
		the aforementioned method, it could be stamped at a distance less than 1 meter.			
		Identification of the phase, repeated at least 100 mm in the interval between two			
		successive of entries.			
		Printing example core phase 1:			
		ENEL DISTRIBUIÇÃO CEARÁ ARE4H5EXY 12/20kV 185 XXXXXX 2007 12 0000			
		FASE 1 FASE 1)			



# LOCAL SECTION D - Enel Distribuição Ceará, Rio and Goiás

N°	TITLE	DESCRIPTION
		Packaging and Labelling  Cables shall be delivered on spools made of wood or metal, such spool will not be
		returned. Characteristics are indicated in Figure A, dimensions are depicted in Table
8	CONDITIONS OF SUPPLY	A.  The total length of the supplied cable shall not be less than that requested in the purchase order and shall not be longer by any more than 5%.  The maximum gross weight of the packaged spool must not exceed 3500 kg.  The ends of the cables on each spool must be protected with caps or hoods that prevent the entry of moisture. These ends internally secured to the spools, must be mechanically protected against possible damages resulting from handling and transportation of each spool, leaving both ends accessible through the use of an internal helix or reel on each spool.  When distance between manufacturing facilities and distribution company storage center is less than 200 km and is necessary only one mean of transportation,  It is mandatory to use internal helix for cables cross-section greater of equal to 120 mm². However, moisture protection on both visible ends of the cables, mechanical protection, and careful handling shall be applied.  Some Purchase orders could request 2,000 m of maximum length per spool and/or pre-joined cables.  Spools made of wood shall be treated according to the international requirements for the control of plant disease, avoiding the compounds "Pentachlorophenol" and "Creosote". The treatment must include, at least: highly toxic to xylophagous organisms, high penetration and holding power, chemical stability, non-corrosive substances to metals that could affect the physical characteristics of wood.



# LOCAL SECTION D - Enel Distribuição Ceará, Rio and Goiás

N°	TITLE	DESCRIPTION						
		<u>Dimensions:</u>						
			$\mathbf{A}^{(1)}$	В	C <sup>(1)</sup>	$\mathbf{D}^{(2)}$	E	
			mm	mm	mm	mm	mm	
			2000	(3)	1120	80	(4)	
					Table A			
8	CONDITIONS OF SUPPLY	some equiv Indication v A stainless both flange 16) Manufa 17) Countr 18) ENEL 19) Purcha 20) Rated 21) Insulat 22) Cable (23) Spool v 24) Net and	ninimum bend according to set at contain: I protection valent for me vith an arrous steel plate as and shall acturer name y of origin RIO/ENEL (see order Notes) Voltage Uovers on material	built with veral spools were for identification.  CEARÁ/EN (U (Umax))  U (Umax)  I (umax)	icated by the ge or small, rowooden flated, being section purpollowing information purpollowing information purpollowing information purpollowing information purpollowing information purpollowing information purpollowing delicity.	nges fixed cured with ton. coses. Such cormation (i	apes or strand plate shaten Portugue	ll be applied
		26) Cable	• •	, (uriipulat,	uipiex, que	iai apiex).		

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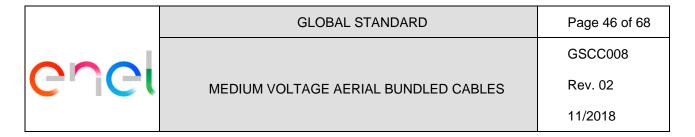
# LOCAL SECTION E - e-distribuzione, e-distributie Banat, Dobrogea and Muntenia.

N°	TITLE	DESCRIPTION
		GUI 102/GUI 120 RO "Bobine per il trasporto di cavi elettrici, cavi ottici e
3.3	Local	conduttori per linee elettriche di media e bassa tensione"
	Standards	PVR 006 "Operational Note Vendor Rating Control: BARCODES Warranty
		and Traceability of Enel Distribution Materials".
0.4	Replaced	This Global Standard replaces standard DC4390 and DC4390RO
3.4	Local Standards	
		Type of conductor
		A: Aluminum
	Cable	R: Round Stranded
5.12.1	designation	E4: XLPE cross-linked polyethylene insulation
	designation	H5: aluminum foil screen
		E: Polyethylene outer sheath
		XY: Three cores bundled around an alumoweld bare messenger
		The distance between the end of a mark and the beginning of the next one will be
		less than or equal to 550 mm and shall contain, in the order listed the following
		inscriptions:
	Marking	The property stands: e-distribuzione, e-distributie Banat, e-distributie Dobrogea
		e-distributie Muntenia
		Cable designation (see 5.11.2) (ARE4H5EXY)      Cable designation (see 5.11.2) (ARE4H5EXY)
		Rated voltage Uo/U [kV] (12/20 Kv)
		• Cross-section. (150)
5.12.2		Fire class reaction (CPR)  The construction of the construction (COMMON)
		The name or trademark of the manufacturer (XXXXXX)  The identification letter of the manufacturing (P)
		The identification letter of the manufacturing (B)  The index of the preject (01)
		The index of the project (01)  The year and month of manufacture (2017.12)
		<ul> <li>The year and month of manufacture (2017 12)</li> <li>Identification of the phase, repeated at least 100 mm in the interval between two</li> </ul>
		Identification of the phase, repeated at least 100 mm in the interval between two successive of entries (FASE 1)
		The metric indicated only in phase 1; also supports sealed ink. Alternatively to
		the aforementioned method, it could be stamped at a distance less than 1 meter
		(0000).

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# LOCAL SECTION E – e-distribuzione, e-distributie Banat, Dobrogea and Muntenia.

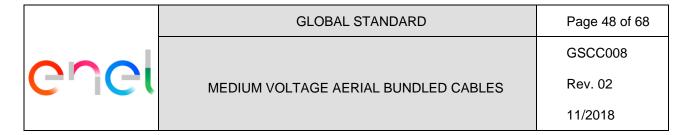
N°	TITLE	DESCRIPTION
		Marking example (Phase 1):
		e-distribuzione ARE4H5EXY 12/20 kV 150 CPR XXXXXX B 01 2017 12 0000 FASE
		1 FASE 1
		Cable length and type of coil.
		-3x35+50Y: 750 m in type 25 coil
		-3x50+50Y: 750 m in type 25 coil
		-3x95+50Y: 600 m in type 25 coil
		-3x150+50Y: 500 m in type 25 coil
		The far end of the cables shall be protected against the moisture.
	CONDITIONS	Due to traceability in the network a bar code shall be applied on the flanges of the
8	OF SUPPLY	drum. Such bar code shall be in compliance with technical specification PVR006.
		Drum characteristics shall be in compliance with the standard GUI102.
		Following standard EN 50575, the CE marking and labelling shall be in accordance
		with the general principles set out in Article 30 of regulation (EC) No. 765/2008 and
		shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels,
		coils or drums.
		In compliance with standard EN 50575 in particular annex V of the EU Construction
		Products Regulation n° 305/2011 (CPR) the supplier shall elaborate a Declaration of
		performance (DoP) and shall dispose a CE marking in function of the assessment
		and verification of constancy of performance (AVCP).
1		



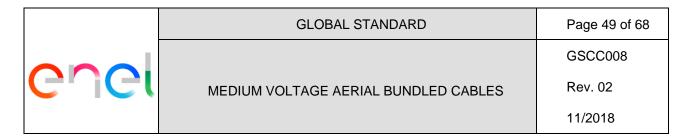
N°	TITLE	DESCRIPTION		
	Laws	R.D. 614/2001, de 8 de junio, sobre disposiciones mínimas para la protección de la salud y seguridad de los trabajadores frente al riesgo eléctrico.		
3.1		<ul> <li>Real Decreto 223/2008 de 15 de febrero, por el que aprueba el Reglamento sobre condiciones técnicas y garantías de seguridad en líneas eléctricas de alta tensión y sus instrucciones técnicas complementarias ITC-LAT 01 a 09 (R.L.A.T.)</li> </ul>		
		<ul> <li>Reglamento (UE) nº 305/2011 del Parlamento Europeo y del Consejo, de 9 de marzo de 2011, por el que se establecen condiciones armonizadas para la comercialización de productos de construcción y se deroga la Directiva 89/106/CEE del Consejo.</li> </ul>		
		UNE 21167: Bobinas de madera para cables aislados de transporte y distribución.		
	Local Standards	UNE 211435 "Guía para la elección de cables eléctricos de tensión asignada superior o igual a 0,6/1 kV para circuitos de distribución."		
3.3		UNE 211006 "Ensayos previos a la puesta en servicio de sistemas de cables eléctricos de alta tensión en corriente alterna."		
		UNE 211605. Climatic ageing test of outer covering cables.		
		UNE 211620 "Distribution cables with extruded insulation and aluminum tape" screen for rated voltages from 3,6/6 (7,2) kV to 20,8/36 (42) kV".		
5.3	Insulation	The material shall be XLPE DIX3 of standard HD 620. S2 part 1		
		The material shall be polyolefin DMZ2 of standard HD 620. S2 part 1		
		The nominal thickness shall be same as 2,75 mm. In addition, the minimum		
	Outer	thickness of the outer sheath measured and accepted at any point of the cable		
5.8	Sheath	shall not be less than 2,0 mm.		
		The minimum fire reaction shall be E <sub>ca</sub>		
		The outer sheath material shall be free of heavy metals, halogens or volatile		
		hydrocarbons  The massenger shooth compound complies DCV1 of standard HD 630 53 port 1		
5.9	Messenger	The messenger sheath compound complies DCX1 of standard HD 620 S2 part 1.  It shall be black, with a minimum content of carbon black same as 5%. In addition		
0.9	Messengel	the sheath shall guarantee a 4 kV voltage test for 1 minute at 50 Hz shall be fulfilled.		
	Ampacity	Ampacity and short-circuit ratings for conductor and screen shall comply the		
5.10	and Short-	conditions stated in ITC08 from "Reglamento sobre condiciones tecnicas y		
	circuit rating	garantias de seguridad en lineas electricas de AT (Real decreto 223/2008 15-02)		

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N°	TITLE	DESCRIPTION	
		The designation code is defined as follows:	
		R = cross-linked polyethylene	
		H5 = Aluminum foil screen	
		Z1 = polyolefin Composite	
		(S) = 10E-9 Type according to UNE 211620	
		Uo/U = Rated voltage in kV	
		3 (Three phase cables) x 1 (unipolar cables) x (rated cross-section of the phase	
		conductor, measured in mm2) K (round and compact conductor) Al (Aluminum	
5.12.1	Cable	conductor) + 1 ( unipolar cable) x 50 (rated cross-section of the messenger	
3.12.1	designation	conductor) ST (galvanized steel sheathed messenger)	
		Quality markings: In the case of certified cable i.e. AENOR.	
		Example of designation code	
		RH5Z1 (S) 12/20 kV 3 x (1 x 95 k Al) + 1 x 50 ST	
		Three 95 mm <sup>2</sup> round compact conductors, insulated with XLPE, covered with an	
		aluminum tape screen, sheathed with polyolefin with minimum fire reaction Eca	
		bundled around a 50mm <sup>2</sup> galvanized steel sheathed messenger conductor, for	
		12/20 kV voltage operation.	
		Cables shall be have easily legible and indelible marking containing the following	
		information:	
		Manufacturer name and / or trademark,	
		The complete description of the cable (Cable designation 5.11.2)	
5 40 0	Moulcipa	Fire class, according to EN 50575 subclause 4.1	
5.12.2	Marking	The last two digits of the year of manufacture.	
		Additional markings:	
		Traceability: the manufacturer shall include in the outer sheath some	
		element in order to trace the cable, for instance a lot number.	
		· Certification: when the cable is certificate with a quality marking.	



N°	TITLE	DESCRIPTION		
		The marking shall be inde	elible, easily legible and be	e performed by incision or
		embossed on the outer she	eath.	
		The distance between the	end of a mark and the begir	nning of the next one will be
		less than or equal to 300 m	m.	
		The corresponding phase	number shall be identified	on each cable (1, 2 or 3).
		Such marking shall be distributed at least every 100 mm in the interval between		
5.12.2	Marking	two successive series of in	scriptions.	
		Marking example:		
		(manufacturer) RH5Z1 (S)	12/20 kV 3x(1x150 K Al) +	1x50 ST Eca 17
		(additional markings) Follow	wing standard EN 50575, th	ne CE marking and
		labelling shall be in accordance with the general principles set out in Article 30 of		
		regulation (EC) No. 765/2008 and shall be affixed visibly, legibly and indelibly to		
		the product labels affixed to	the reels, coils or drums.	
		All test shall be performe	ed in accordance with sta	ndard UNE 211620
	TESTS	For Non-electrical Type	e tests (Clause 3.4 of	f UNE 211620 N° 4
		"Semiconducting screen	s tests") the minimum v	alue from subclause 5.2
		and sub clause 5.4 from	n GSCC008 shall be sa	itisfied, as shown in the
		following table:		·
		Conductor screen		
6		thickness measurement		150 00044 004
		Nominal thickness	0,5 mm	IEC 60811-201
		Minimum at any point	0,3 mm	
		Insulation screen		
		thickness measurement		JEO 00044 004
		Nominal thickness	0,5 mm	IEC 60811-201
		Minimum at any point	0,3 mm	



Reels shall be in compliance with the Standard UNE 21167 "Bobinas de Madera para cables asilados de trasnporte y distribucion"

## 1) Technical report (TR)

The technical report (TR) must consist of the documents described below.

It is specified that some requirements in the following paragraphs are preceded by the word "Prescription", and others by the word "Indication".

In the first case the requirements are normative, therefore satisfying them is a necessary (but not sufficient) condition for acceptance during the trial period. In the second case, however, the content of the required information is not binding for acceptance during the trial period.

#### 2) Technical document.

Technical working drawing of the coil, including representation of the two sections (longitudinal and transversal) completed with all the dimensional measurements and with the points where the drum is anchored to the flanges highlighted (enlarged diagram of the part).

The following dimensional characteristics must be provided:

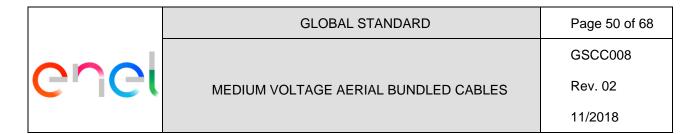
8 CONDITIONS
OF SUPPLY

Parts in wood:

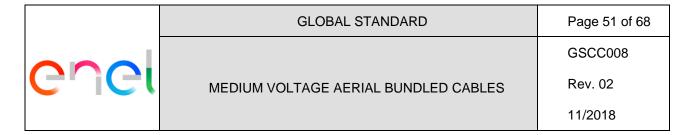
	Board width
	Diameter
For the flange	Thickness
	Diameter of axial hole
	Counter-flage thickness
Coil width	
	Board width
For the Drum	diameter
	width
	Staves thickness
	Number
For the tie rods	diameter
	Length

#### Metal parts

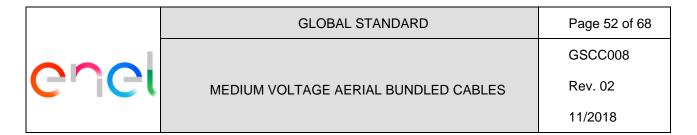
 Dimensional and number of metal components (tie rods, support and fixing plates)



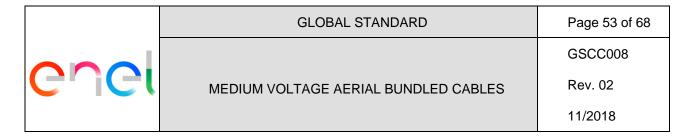
N°	TITLE	DESCRIPTION
		Photographic documentation.
		The following documentation shall be delivered:
		A side view and a front view photo (for a total of at least 6 photos) showing:
		-The empty coil;
		-The coil with wound cable without external cover;
		-The coil complete with external cover
		The detailed view of the identification plate where the coil and supply data
		are provided (at an enlargement level such as to allow the information
		photographed to be read).
		Technical data sheet of the wood.
		·
		Prescriptions:  Wood species coming from conifers or other wood of documented equivalents
		performance characteristics must be used. The wood used must be free of fun
	CONDITIONS OF SUPPLY	and insects; the boards must be without non-adherent (dead) chamfers and knot Instructions:
8		The percentage of maximum humidity of the wood at the end of the coil fabrication
		process shall be stated.
		The description of any treatments that the wood undergoes shall be provided.
		5) Technical data sheet of the metals.
		Instructions:
		The type of material used shall be stated.
		6) Construction methods.
		Prescriptions:
		The coil must not, in any case, have metallic projections of any kind (they could
		in fact cause cuts or injuries during handling). Any wooden parts must not be
		painted.
		The outer surface of the drum and that inside the flange must be planed and the
		boards forming the flanges must be put close to each other; the nailing of the
		boards for the flanges must be riveted on the outside and the nail head must
		penetrate inside the boards by riveting.



N°	TITLE	DESCRIPTION
8	CONDITIONS OF SUPPLY	The boards of the drum must have chamfered edges and be put close to each other; uneven boards or steps between two boards or between boards and metal tie rods are not allowed.  Instructions:  Specify the welding type/technique (if present) and the anti-oxidation treatments.  7) Protections  The cables must be protected in such a way as to prevent damage or tampering during transport and handling, also within the sphere of ENDESA.  If the bidder plans to use a type of protection as an alternative to staves, it must not be made with materials that during disposal are classifiable as hazardous waste; in any case, all protections that are alternatives to staves must be explicitly approved by ENDESA during homologation or during the tender process.  The free ends of the cable must be properly protected against the penetration of water and moisture during transport, storage (which may also be outdoors) and lying.  The finished and inspected cable coils at the Constructor's facilities cannot be parked without staves or equivalent protections in zones exposed to bad weather (sun, rain, etc.) and to accidental impacts unless for the time necessary for their staving or similar protection.  Unless otherwise provided in the purchase order letter, the protection (staving or other) of the coils must be executed 100%.  The spacing between the external layer of the cable and the staving must be sufficient for preventing damage to the cable and in any case never less than 50 mm; to comply with said prescription, sizes of length reduced up to the minimum allowed can be preferred, if necessary.



N°	TITLE	DESCRIPTION
		8) Labeling.  At least the following data shall be shown in addition to what is required in the order on the external surface of at least one of the flanges of the transport coil, or on the packaging of every single skein, with clearly legible and indelible
8	CONDITIONS OF SUPPLY	characters, if applicable:  The ENDESA code of the cable;  The name or trademark of the company that owns the coil;  The name of the Constructor of the cable;  The code and formation of the cable;  The type and code of the coil;  The total gross weight (only for the sizes on coil)  The net weight;  The weight of one meter of cable;  The actual length of the size;  The details of the ENDESA order;  The number and date of notice of shipment or, for the skeins, the number of the production lot (job no.).  Note: The two external faces of the flanges for coils made of wood and the two opposing faces of the pallets, which can be used for shipping several types of cable, must bear the mark demonstrating that the wood used for their construction has been treated as required in directive 2000/29/EC, referred to in SECTION8.2 7.2.  Following standard EN 50575, the CE marking and labelling shall be in accordance with the general principles set out in Article 30 of regulation (EC) No. 765/2008 and shall be affixed visibly, legibly and indelibly to the product labels affixed to the reels, coils or drums.  The CE markings shall be followed by:  The last two digits of the year in which it was first affixed  The name and the registered address of the manufacturer, or the identifiying mark allowing identification of the name and address of the manufacturer easily and without ambiguity.



N°	TITLE	DESCRI	PTION
		<ul> <li>The unique identification code of the pro</li> <li>The reference number of the declaration</li> </ul>	• •
		The class of the performance declared	·
		The date reference to the harmonized to	echnical specification applied
		The identification number of the notified	body
		The intended use as laid down in the ap-	ppli9ed harmonized technical
		specification.	
		CE marking example for products subject to	AVCP system 3.
		C€	Marcado CE, consistente en el símbolo "CE"
	CONDITIONS OF SUPPLY	xxxx	Número de identificación del laboratorio notificado de ensayos
		AnyCo Ltd, PO Box 21, B-1050, Brussels, Belgium	Nombre y dirección registrada del fabricante, o marca identificativa
8		14	Los dos últimos digitos del año en que se fijó el marcado por primera vez
		(A indicar por el fabricante)	Número de referencia de la Declaración de Prestaciones (DoP)
		EN 50575:2014	Código de la norma europea de aplicación, como se cite en el DOUE
		(A indicar por el fabricante)	Código de identificación único del producto tipo
		Suministro de electricidad en edificios y en otras obras de ingeniería civil con el objetivo de limitar la generación y propagación de fuego y humo	Uso previsto del producto como se indica en la norma europea aplicada
		Reacción al fuego: Eca	Clase de prestaciones
		Sustancias peligrosas: Ninguna	
		9) Transport	
		In order to facilitate unloading, drums sh	ould be arranged in the vehicle with a
		distance between the covers for inputting	
		that either can be discharged with handling	means with forks.

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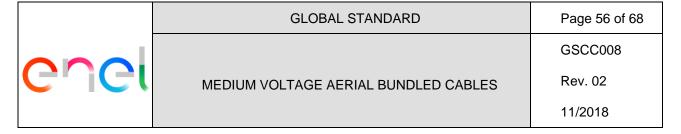
N°	TITLE	DESCRIPTION
		In compliance with standard EN 50575 in particular annex V of the EU
8	CONDITIONS	Construction Products Regulation n° 305/2011 (CPR) the supplier shall elaborate
0	OF SUPPLY	a Declaration of performance (DoP) and shall dispose a CE marking in function
		of the assessment and verification of constancy of performance (AVCP).

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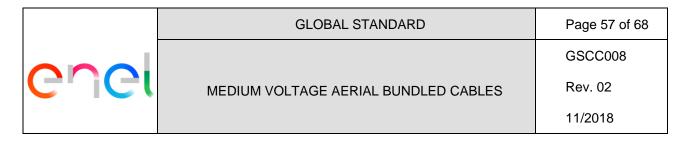
# ANNEX - TECHNICAL CHECK-LIST EXAMPLE

# Type I 12/20 (24) kV 3x150+50Y XLPE insulation, Al foil earth screen, PE outer sheath

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Informative	
1.2	Factory	-	Informative	
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	ED-Italy	
2.2	Country Code	-	332265	
2.3	GS Type Code		GSCC008/004	
2.4	Nominal Voltage Uo/U (Umax)	[kV]	12/20(24)	
2.5	Type I or Type II	-	Type I	
2.6	Disposition	[n x mm <sup>2</sup> ]	3x150+50	
3	CONDUCTOR			
3.1	Material	-	AAC 1350	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	150	
3.3	Minimum number of wires of conductor	-	15	
3.4	Minimum diameter	[mm]	13,7	
3.5	Maximum diameter	[mm]	15,0	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,206	
3.7	Stranding Type	-	Compacted Class 2	
4	CONDUCTOR SCREEN			
4.1	Material		Informative	
4.2	Nominal thickness	[mm]	0,5	
4.3	Minimum thickness	[mm]	0,3	
4.4	Maximum potential gradient at Uo	[kV/mm]	Informative	
5	INSULATION			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	4,9	
5.3	Minimum thickness	[mm]	4,31	
5.4	Color	-	Informative	
6	INSULATION SCREEN			
6.1	Material		informative	
6.2	Nominal thickness	[mm]	0,5	
6.3	Minimum thickness	[mm]	0,3	
6.4	Maximum potential gradient at Uo (info)	[kV/mm]	Informative	
8	EARTH SCREEN			
8.1	Minimum thickness (when aluminum foil)	[mm]	0,3	
8.2	Cross-section	[mm2]	25,5	

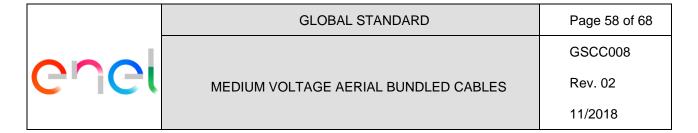


8.3	Maximum resistance at 20°C	[Ω/ km]	1,186
8.4	Wires diameter (when copper wires)		-
8.5	Number of wires (when copper wires)		-
9	OUTER SHEATH		
9.1	Material		PE
9.2	Nominal thickness		2,0
9.3	Minimum thickness		1,4
9.4	Color		Grey
10	MESSENGER CHARACTERISTICS		
10.0	Material		ACS 20SA
10.1	Number of wires	N° x mm	7x3
10.2	Messenger diameter	[mm]	9
10.3	Wire diameter	[mm]	3±1,5%
10.4	Cross-section (Informative value)	[mm²]	Informative
10.5	Weight (sheathed and bare)	[kg/km]	Informative
10.6	Maximum electrical resistance at 20 °C	[Ω/km]	1,77
10.7	Tensile strength (min.)	[daN]	5.980
10.8	Young's modulus	[kN/mm²]	Informative
10.9	Expansion coefficient	[k-1]	Informative
10.10	Sheath material		
10.11	Sheath nominal thickness	[mm]	
10.12	Sheath minimum thickness	[mm]	
10.13	Sheath color		
11	ADDITIONAL FEATURES		
11.1	Maximum total diameter	[mm]	Informative
11.2	Drum Type		25
11.3	Total length in one drum	[m]	500
11.4	One phase weight	[kg/km]	Informative
11.5	Total weight	[kg/km]	Informative
11.6	Ampacity (see clause 5.10 for conditions)	[A]	Informative
11.7	Conductor SC current (see clause 5.10)	[kA]	Informative
11.8	Earth screen SC current (see clause 5.10)	[kA]	Informative
11.9	Messenger SC current (see clause 5.10)	[kA]	Informative
11.10	Fire reaction Class (EN 50575 if apply)		Informative
11.11	Positive sequence reactance	[Ω/ km]	Informative
11.12	Positive sequence capacitance	[µF/km]	Informative
11.13	Zero sequence resistance at 20 °C	[Ω/ km]	Informative
11.14	Zero sequence reactance	[Ω/ km]	Informative
11.15	Zero sequene capacitance	[µF/km]	Informative

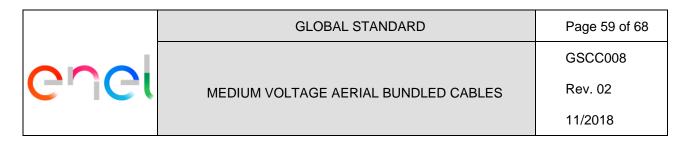


# Type I 18/30 (36) kV 3x150+50 XLPE insulation, Al foil earth screen, PO outer sheath

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Informative	
1.2	Factory	-	Informative	
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	EE-Spain	
2.2	Country Code	-	350035	
2.3	GS Type Code		GSCC008/011	
2.4	Nominal Voltage Uo/U (Umax)	[kV]	18/30(36)	
2.5	Type I or Type II	-	Type I	
2.6	Disposition	[n x mm <sup>2</sup> ]	3x150+50	
3	CONDUCTOR			
3.1	Material	-	AAC 1350	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	150	
3.3	Minimum number of wires of conductor	-	15	
3.4	Minimum diameter	[mm]	13,7	
3.5	Maximum diameter	[mm]	15,0	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,206	
3.7	Stranding Type	-	Compacted Class 2	
4	CONDUCTOR SCREEN			
4.1	Material		Informative	
4.2	Nominal thickness	[mm]	0,5	
4.3	Minimum thickness	[mm]	0,3	
4.4	Maximum potential gradient at Uo	[kV/mm]	Informative	
4.5	Application		Bonded	
5	INSULATION			
5.1	Material	-	XLPE DIX 3	
5.2	Nominal thickness	[mm]	Informative	
5.3	Minimum thickness	[mm]	6,43	
5.4	Color	-	Informative	
6	INSULATION SCREEN			
6.1	Material		informative	
6.2	Nominal thickness	[mm]	0,5	
6.3	Minimum thickness	[mm]	0,3	
6.4	Application	[kV/mm]	Easy stripping	
7	LONGITUDINAL WATER TIGHTNESS			
7.1	Material		Hygroexpansive semiconductor layer	
7.2	Minimum overlap	%	10	
8	EARTH SCREEN			



8.1	Minimum thickness (when aluminum foil)	[mm]	0,3	
8.2	Cross-section	[mm2]	30	
8.3	Maximum resistance at 20°C	[Ω/ km]	1,008	
8.4	Overlap 5 mm			
9	OUTER SHEATH			
9.1	Material		DMZ2	
9.2	Nominal thickness		2,75	
9.3	Minimum thickness		2,0	
9.4	Color		Grey	
10	MESSENGER CHARACTERISTICS			
10.0	Material		ST1A	
10.1	Number of wires	N° x mm	7x(3±1,5)	
10.2	Messenger diameter	[mm]	9	
10.3	Wire diameter	[mm]	3±1,5%	
10.4	Cross-section (Informative value)	[mm²]	49,48	
10.5	Weight (sheathed and bare)	[kg/km]	390	
10.6	Maximum electrical resistance at 20 °C	[Ω/km]	4	
10.7	Tensile strength (min.)	[daN]	6.000	
10.8	Young's modulus	[kN/mm²]	15.000	
10.9	Expansion coefficient	[k-1]	0,0000105	
10.10	Sheath material		XLPE DCX1	
10.11	Sheath nominal thickness	[mm]	1,2	
10.12	Sheath minimum thickness	[mm]	0,92	
10.13	Sheath color		Black	
10.14	Lay Pitch	[mm]	Right. Step 90-144	
11	ADDITIONAL FEATURES			
11.1	Maximum total diameter	[mm]	Informative	
11.2	Total weight	[kg/km]	Informative	
11.3	Ampacity (see clause 5.10 for conditions)	[A]	288	
11.4	Wiring step (D:one phane total diameter)	[mm]	40xD	
11.10	Fire reaction Class (EN 50575 if apply)		Eca	



# Type II 20/34(37,95) kV 3x185+50 XLPE insulation, Cu wires earth screen, PE outer sheath

Item	Description	Unit	Required	Offered
1	GENERAL INFORMATION			
1.1	Supplier	-	Informative	
1.2	Factory	-	Informative	
2	MAIN FEATURES			
2.1	Distribution Company and Country	-	CD-Colombia	
2.2	Country Code	-	AMV10	
2.3	GS Type Code		GSCC008/014	
2.4	Nominal Voltage Uo/U (Umax)	[kV]	20/34(37,95)	
2.5	Type I or Type II	-	Type II	
2.6	Disposition	[n x mm <sup>2</sup> ]	3x185+50	
3	CONDUCTOR			
3.1	Material	-	AAC 1350	
3.2	Nominal cross-section	[mm <sup>2</sup> ]	185	
3.3	Minimum number of wires of conductor	-	30	
3.4	Minimum diameter	[mm]	15,3	
3.5	Maximum diameter	[mm]	16,8	
3.6	Maximum resistance of conductor at 20°C	[Ω/ km]	0,164	
3.7	Stranding Type	-	Compacted Class 2	
4	CONDUCTOR SCREEN			
4.1	Material		Informative	
4.2	Nominal thickness	[mm]	0,5	
4.3	Minimum thickness	[mm]	0,3	
4.4	Maximum potential gradient at Uo	[kV/mm]	Informative	
5	INSULATION			
5.1	Material	-	XLPE	
5.2	Nominal thickness	[mm]	6,6	
5.3	Minimum thickness	[mm]	5,84	
5.4	Color	-	Informative	
6	INSULATION SCREEN			
6.1	Material		informative	
6.2	Nominal thickness	[mm]	0,5	
6.3	Minimum thickness	[mm]	0,3	
6.4	Maximum potential gradient at Uo (info)	[kV/mm]	Informative	
8	EARTH SCREEN			
8.1	Minimum thickness (when aluminum foil)	[mm]	-	
8.2	Cross-section	[mm2]	25	
8.3	Maximum resistance at 20°C	[Ω/ km]	0,727	



8.4	Wires diameter (when copper wires)	[mm]	0,5-1
8.5	Min.Number of wires (when copper wires)		30
9	OUTER SHEATH		
9.1	Material		PE
9.2	Nominal thickness		2,0
9.3	Minimum thickness		1,8
9.4	Color		Grey
10	MESSENGER CHARACTERISTICS		
10.0	Material		ACS 20SA
10.1	Number of wires	N° x mm	7x3
10.2	Messenger diameter	[mm]	9
10.3	Wire diameter	[mm]	3±1,5%
10.4	Cross-section (Informative value)	[mm²]	Informative
10.5	Weight (sheathed and bare)	[kg/km]	Informative
10.6	Maximum electrical resistance at 20 °C	[Ω/km]	1,77
10.7	Tensile strength (min.)	[daN]	5.980
10.8	Young's modulus	[kN/mm²]	Informative
10.9	Expansion coefficient	[k-1]	Informative
10.10	Sheath material		XLPE
10.11	Sheath nominal thickness	[mm]	1,2
10.12	Sheath minimum thickness	[mm]	0,92
10.13	Sheath color		Black
11	ADDITIONAL FEATURES		
11.1	Maximum total diameter	[mm]	Informative
11.4	One phase weight	[kg/km]	Informative
11.5	Total weight	[kg/km]	Informative
11.6	Ampacity (see clause 5.10 for conditions)	[A]	Informative
11.7	Conductor SC current (see clause 5.10)	[kA]	Informative
11.8	Earth screen SC current (see clause 5.10)	[kA]	Informative
11.9	Messenger SC current (see clause 5.10)	[kA]	Informative
11.10	Fire reaction Class (EN 50575 if apply)		-
11.11	Positive sequence reactance	[Ω/ km]	Informative
11.12	Positive sequence capacitance	[µF/km]	Informative
11.13	Zero sequence resistance at 20 °C	[Ω/ km]	Informative
11.14	Zero sequence reactance	[Ω/ km]	Informative
11.15	Zero sequene capacitance	[µF/km]	Informative

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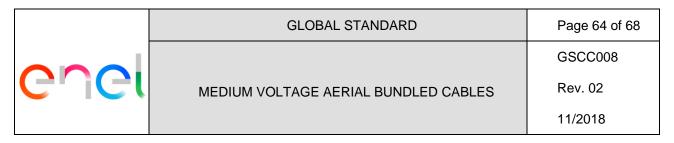
GS Type Code	Distribution Company and Country	Country Code	Rated Voltage Uo/U(Umax) [kV]	Cross- section [mm²]	Type of cable	Conductor material	Conductor screen nominal thickness [mm]	Conductor screen minimum thickness [mm]	Insulation material	Nominal insulation thcikness [mm]	Minimum insulation thcikness [mm]	Insulation Screen Nominal thickness [mm]	Insulation Screen Minimum thickness [mm]	Longitudinal watertightness (Yes/Not)	Earth Screen type	Metallic screen minimum thickness [mm]	Outer sheath material	Sheath Nominal thickness [mm]	Sheath minimun thickness [mm]	Sheath color	Messenger cross- section [mm²]	Messenger conductor material	Messenger sheath material	Messenger sheath Nominal thickness [mm]	Messenger sheath minimum thickness [mm]	Messenger sheath color
GSCC008/001	ED-Italy	332262	12/20(24)	35	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,8	1,24	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/001	ED- Romania	332262	12/20(24)	35	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,8	1,24	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/002	EE-Spain	350030	12/20(24)	50	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK
GSCC008/002	ED-Italy	332263	12/20(24)	50	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/002	ED- Romania	332263	12/20(24)	50	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/003	EE-Spain	350032	12/20(24)	95	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK
GSCC008/003	EN-Peru	6811977	12/20(24)	95	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/003	ED- Romania	332264	12/20(24)	95	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/003	ED-Italy	332264	12/20(24)	95	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/004	EE-Spain	350034	12/20(24)	150	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK

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GS Type Code	Distribution Company and Country	Country Code	Rated Voltage Uo/U(Umax) [kV]	Cross- section [mm²]	Type of cable	Conductor material	Conductor screen nominal thickness [mm]	Conductor screen minimum thickness [mm]	Insulation material	Nominal insulation thcikness [mm]	Minimum insulation thcikness [mm]	Insulation Screen Nominal thickness [mm]	Insulation Screen Minimum thickness [mm]	Longitudinal watertightness (Yes/Not)	Earth Screen type	Metallic screen minimum thickness [mm]		Sheath Nominal thickness [mm]	Sheath minimun thickness [mm]	Sheath color	Messenger cross- section [mm²]	Messenger conductor material	Messenger sheath material	Messenger sheath Nominal thickness [mm]	Messenger sheath minimum thickness [mm]	Messenger sheath color
GSCC008/004	EN-Peru	6811978	12/20(24)	150	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	2	1,4	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/004	ED- Romania	332265	12/20(24)	150	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	2	1,4	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/004	ED-Italy	332265	12/20(24)	150	ı	ALUMINUM	0,5	0,3	XLPE	4,9	4,31	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	2	1,4	GREY	50	Alumoweld	BARE	Not applicable	Not applicable	Not applicable
GSCC008/005	ED-CHILE	330273	15/25(31)	50	Ш	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/006	ED-CHILE	330272	15/25(31)	95	Ш	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/007	ED-CHILE	330271	15/25(31)	150	Ш	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/008	ED-CHILE	330270	15/25(31)	185	II	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/009	EE-Spain	350031	18/30(36)	50	1	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK
GSCC008/009	RJ/CE/GO- Brasil	6815770	18/30(36)	50	1	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/010	EE-Spain	350033	18/30(36)	95	1	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK
GSCC008/010	RJ/CE/GO- Brasil	6815771	18/30(36)	95	ı	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/011	EE-Spain	350035	18/30(36)	150	ı	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	YES	ALUMINUM FOIL	0,3	POLYOLEFIN DMZ2	2,75	2	GREY	50	Galvanized steel	XLPE	1,2	0,92	BLACK

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GSCC008/011	RJ/CE/GO- Brasil	6815772	18/30(36)	150	ı	ALUMINUM	0,5	0,3	XLPE	7,25	6,43	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	2	1,4	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/012	CD- Colombia	T330109	20/34(37,95)	95	II	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/013	CD- Colombia	6807656	20/34(37,95)	120	=	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/014	CD- Colombia	T330110	20/34(37,95)	185	=	ALUMINUM	0,5	0,3	XLPE	6,6	5,84	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/015	ED-CHILE	330276	8,7/15(17,5)	50	=	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/016	RJ/CE/GO- Brasil	6811876	8,7/15(17,5)	50	ı	ALUMINUM	0,5	0,3	XLPE	4,5	4,00	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/017	CD- Colombia	6807653	8,7/15(17,5)	70	II	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/018	CD- Colombia	T330111	8,7/15(17,5)	95	Ш	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/018	ED-CHILE	330277	8,7/15(17,5)	95	Ш	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable
GSCC008/019	RJ/CE/GO- Brasil	6811877	8,7/15(17,5)	95	I	ALUMINUM	0,5	0,3	XLPE	4,5	4,00	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/020	CD- Colombia	6807651	8,7/15(17,5)	120	Ш	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	1,9	1,32	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/021	ED-CHILE	330275	8,7/15(17,5)	150	II	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable



GS Type Code	Distribution Company and Country	Country Code	Rated Voltage Uo/U(Umax) [kV]	Cross- section [mm²]	Type of cable	Conductor material	Conductor screen nominal thickness [mm]	Conductor screen minimum thickness [mm]	Insulation material	insulation	Minimum insulation thcikness [mm]	Insulation Screen Nominal thickness [mm]	Screen	Longitudinal watertightness (Yes/Not)	Earth Screen type	Metallic screen minimum thickness [mm]	Outer sheath material	Sheath Nominal thickness [mm]	Sheath minimun thickness [mm]	Sheath color	Messenger cross- section [mm²]	Messenger conductor material	Messenger sheath material		Messenger sheath minimum thickness [mm]	Messenger sheath color
GSCC008/022	RJ/CE/GO- Brasil	6811878	8,7/15(17,5)	150	ı	ALUMINUM	0,5	0,3	XLPE	4,5	4,00	0,5	0,3	NO	ALUMINUM FOIL	0,3	POLYETHYLENE	2	1,4	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/023	RJ/CE/GO- Brasil	6815339	8,7/15(17,5)	150	II	ALUMINUM	0,5	0,3	XLPE	4,5	4,00	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Alumoweld or galvanized steel	XLPE	1,2	0,92	GREY
GSCC008/024	CD- Colombia	T330112	8,7/15(17,5)	185	II	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Alumoweld	XLPE	1,2	0,92	GREY
GSCC008/024	ED-CHILE	330274	8,7/15(17,5)	185	Ш	ALUMINUM	0,5	0,3	XLPE	3,5	3,1	0,5	0,3	NO	COPPER WIRES	-	POLYETHYLENE	2	1,4	GREY	50	Galvanized steel	BARE	Not applicable	Not applicable	Not applicable

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GS Type Code	Distribution Company and Country	Country Code	TAM Description
GSCC008/001	ED-Italy	332262	MV AERIAL CABLES 12/20(24) 3x35 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/001	ED- Romania	332262	MV AERIAL CABLES 12/20(24) 3x35 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/002	EE-Spain	350030	MV AERIAL CABLES 12/20(24) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/002	ED-Italy	332263	MV AERIAL CABLES 12/20(24) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/002	ED- Romania	332263	MV AERIAL CABLES 12/20(24) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/003	EE-Spain	350032	MV AERIAL CABLES 12/20(24) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/003	EN-Peru	6811977	MV AERIAL CABLES 12/20(24) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/003	ED- Romania	332264	MV AERIAL CABLES 12/20(24) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/003	ED-Italy	332264	MV AERIAL CABLES 12/20(24) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/004	EE-Spain	350034	MV AERIAL CABLES 12/20(24) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/004	EN-Peru	6811978	MV AERIAL CABLES 12/20(24) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER

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GSCC008/004	ED- Romania	332265	MV AERIAL CABLES 12/20(24) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/004	ED-Italy	332265	MV AERIAL CABLES 12/20(24) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN BARE MESSENGER
GSCC008/005	ED-CHILE	330273	MV AERIAL CABLES 15/25(31) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/006	ED-CHILE	330272	MV AERIAL CABLES 15/25(31) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/007	ED-CHILE	330271	MV AERIAL CABLES 15/25(31) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/008	ED-CHILE	330270	MV AERIAL CABLES 15/25(31) 3x185 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/009	EE-Spain	350031	MV AERIAL CABLES 18/30(36) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/009	RJ/CE/GO-Brasil	6815770	MV AERIAL CABLES 18/30(36) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/010	EE-Spain	350033	MV AERIAL CABLES 18/30(36) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/010	RJ/CE/GO-Brasil	6815771	MV AERIAL CABLES 18/30(36) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/011	EE-Spain	350035	MV AERIAL CABLES 18/30(36) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/011	RJ/CE/GO-Brasil	6815772	MV AERIAL CABLES 18/30(36) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/012	CD-Colombia	T330109	MV AERIAL CABLES 20/34(37,95) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER

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GSCC008/013	CD-Colombia	6807656	MV AERIAL CABLES 20/34(37,95) 3x120 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/014	CD-Colombia	T330110	MV AERIAL CABLES 20/34(37,95) 3x185 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/015	ED-CHILE	330276	MV AERIAL CABLES 8,7/15(17,5) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/016	RJ/CE/GO-Brasil	6811876	MV AERIAL CABLES 8,7/15(17,5) 3x50 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/017	CD-Colombia	6807653	MV AERIAL CABLES 8,7/15(17,5) 3x70 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/018	CD-Colombia	T330111	MV AERIAL CABLES 8,7/15(17,5) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/018	ED-CHILE	330277	MV AERIAL CABLES 8,7/15(17,5) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/019	RJ/CE/GO-Brasil	6811877	MV AERIAL CABLES 8,7/15(17,5) 3x95 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/020	CD-Colombia	6807651	MV AERIAL CABLES 8,7/15(17,5) 3x120 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/021	ED-CHILE	330275	MV AERIAL CABLES 8,7/15(17,5) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
GSCC008/022	RJ/CE/GO-Brasil	6811878	MV AERIAL CABLES 8,7/15(17,5) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH ALUMINUM FOIL SCREEN XLPE MESSENGER
GSCC008/023	RJ/CE/GO-Brasil	6815339	MV AERIAL CABLES 8,7/15(17,5) 3x150 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER
GSCC008/024	CD-Colombia	T330112	MV AERIAL CABLES 8,7/15(17,5) 3x185 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN XLPE MESSENGER

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GSCC008/024	ED-CHILE	.E 330274	MV AERIAL CABLES 8,7/15(17,5) 3x185 50Y+mm2 AI CONDUCTOR XLPE INSULATION PO SHEATH COPPER WIRES SCREEN BARE MESSENGER
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